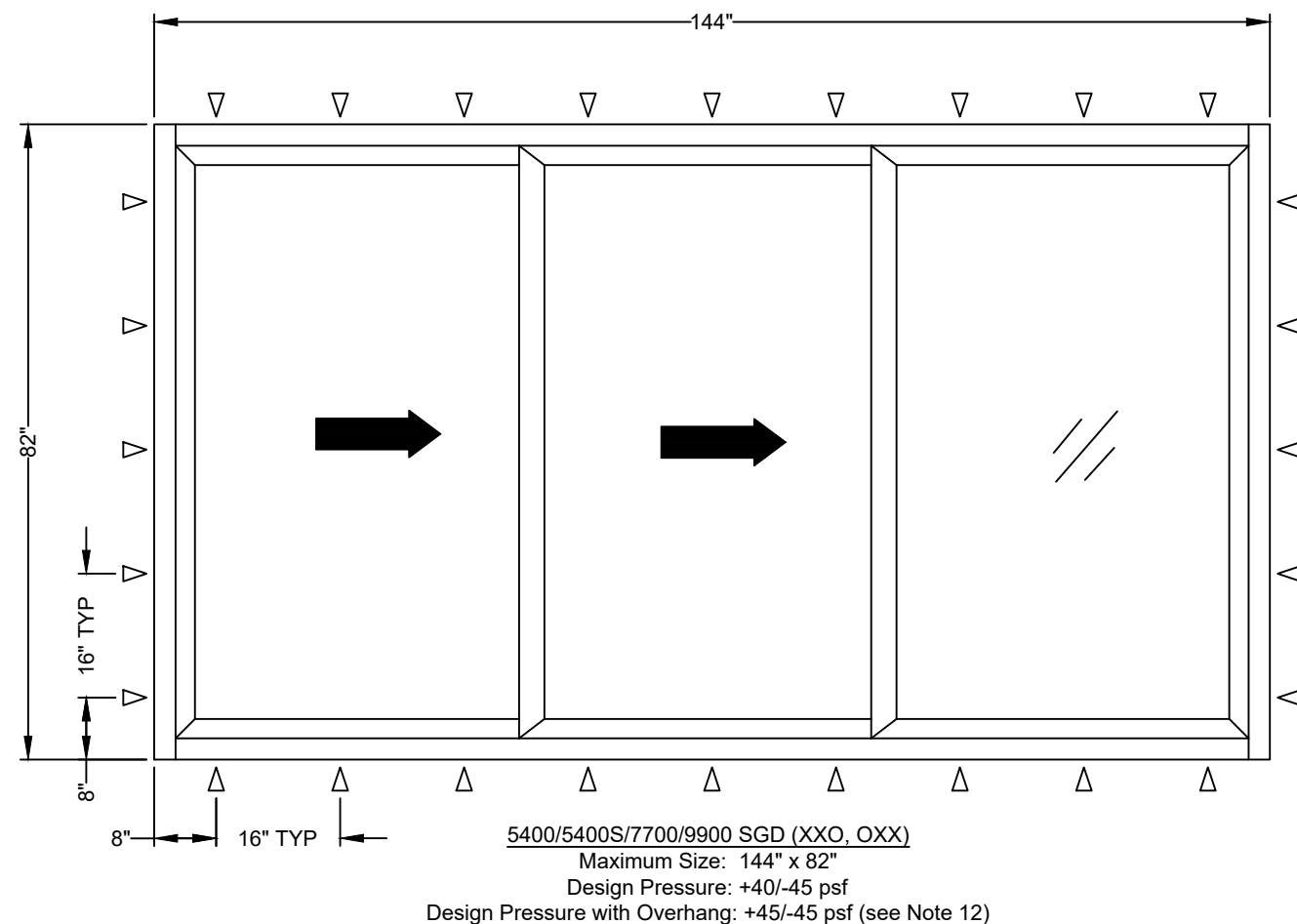
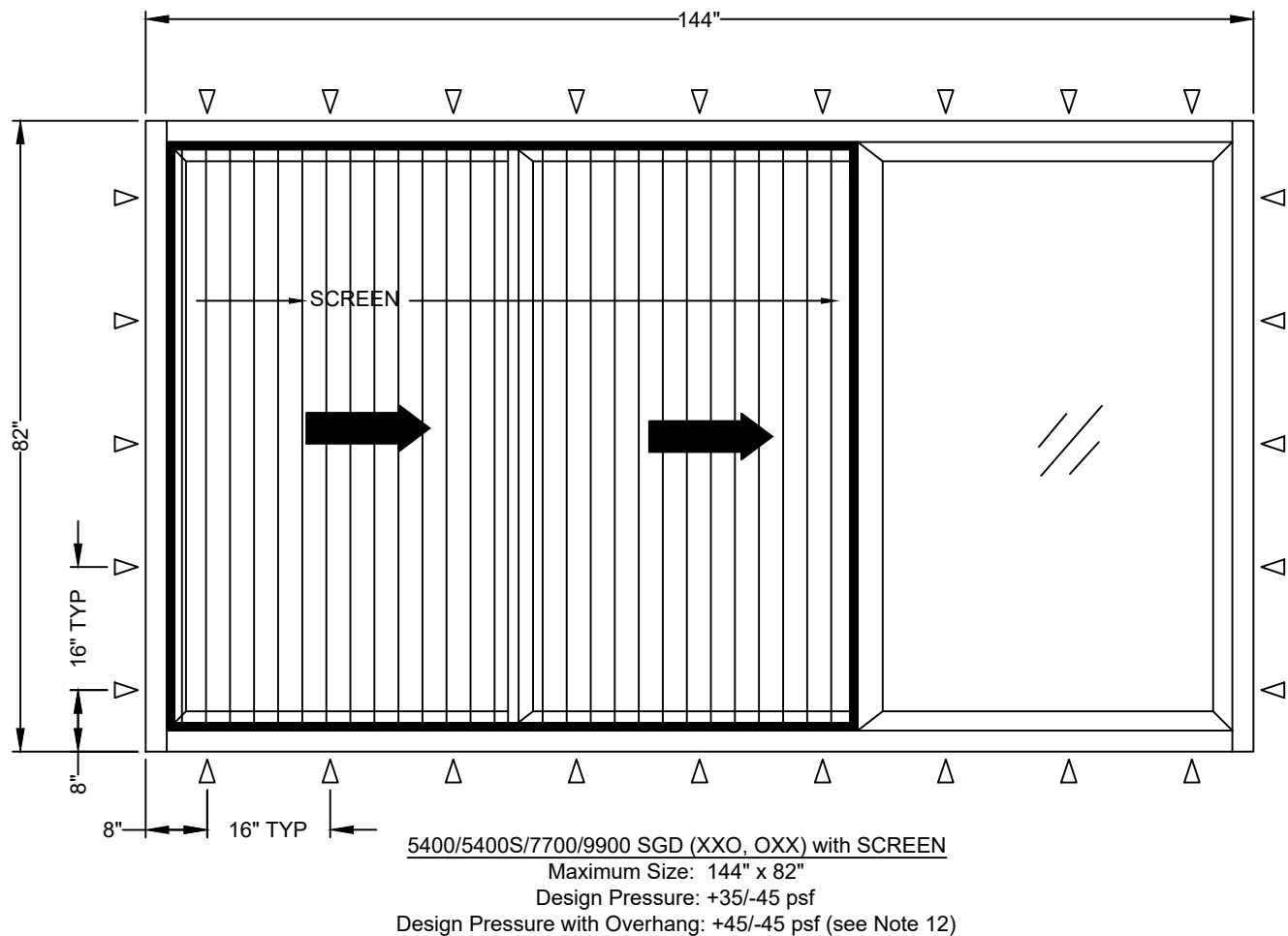




NOTES:

1. Installations depicted satisfy the requirements of the Florida Building Code, Building 9th Edition (2026) for design wind pressures and overall sizes noted.
2. Wood bucks, wood framing, steel stud framing, concrete and concrete masonry are by others and shall be designed by the architect or engineer of record to resist the loads imparted to them.
3. Wood buck strips and wood frames are assumed S-P-F (G=0.42) or denser. Buck width shall be greater than the frame width. Tapered or partial width buck strips are not allowed.
4. Concrete masonry installations are assumed at least ASTM C90 normal weight hollow masonry units with a 1-1/4" wall thickness or normal weight concrete with a minimum compressive strength of f'c = 3,000 psi.
5. Metal stud frames are assumed to be a minimum 18 gauge 33 KSI steel.
6. Wood screws shall be corrosion resistant and meet the requirements of ANSI/ASME B18.6.1
7. Tapcon masonry anchors shall have a minimum embedment of 1-1/2" or full penetration of concrete masonry unit shell. They shall also have a minimum of 2" edge distance. Install concrete masonry anchors per manufacturer's installation instructions.
8. TEKS screws shall be corrosion resistant and shall be ASTM A510 Grade 1018 or equivalent.
9. Maximum permitted shim thickness is 1/4". Shims shall be non-compressible and load bearing type. Every through-frame fastener shall have a shim.
10. Products are not impact resistant and require approved protection devices if used in wind-borne debris regions.
11. Not for use in High Velocity Hurricane Zone (HVHZ).
12. Doors installed under an overhang with Overhang Ratio  $\geq 1$  are exempt from water infiltration testing and may claim the maximum positive design pressure proven by testing (see FBC 1709.5.1 Exception 2).
13. All fasteners and connectors used on products installed within 3000 feet of a saltwater coast shall comply with FBC Section 1711.

CONTENTS:

|              |                                  |
|--------------|----------------------------------|
| Sheets 1-2   | Elevations and Notes             |
| Sheet 3      | Fin Install to Wood              |
| Sheet 4      | Fin Install to Steel Stud        |
| Sheet 5      | Frame Install to Wood            |
| Sheet 6      | Frame Install to Steel Stud      |
| Sheets 7-8   | Frame Install to Concrete or CMU |
| Sheet 9      | Strap Install to Wood            |
| Sheet 10     | Strap Install to Steel Stud      |
| Sheets 11-12 | Strap Install to Concrete or CMU |
| Sheet 13     | Glazing Details                  |
| Sheet 14     | Accessories                      |
| Sheet 15     | Sections and BOM                 |
| Sheet 16     | Components                       |

FOR 144" X 82" DOORS  
PANEL SIZE: 48-3/4" X 77-1/2"  
DLO: 42-1/8" X 71"  
GLAZING: INSULATING GLASS; TWO (2) 1/8" TEMPERED GLASS  
OR  
INSULATING GLASS; 1/8" TEMPERED GLASS (EXTERIOR)  
(2) 1/8" ANNEALED GLASS 0.030" PVB (INTERIOR)

ANCHOR - SEE SHEET 3 TO SHEET 12

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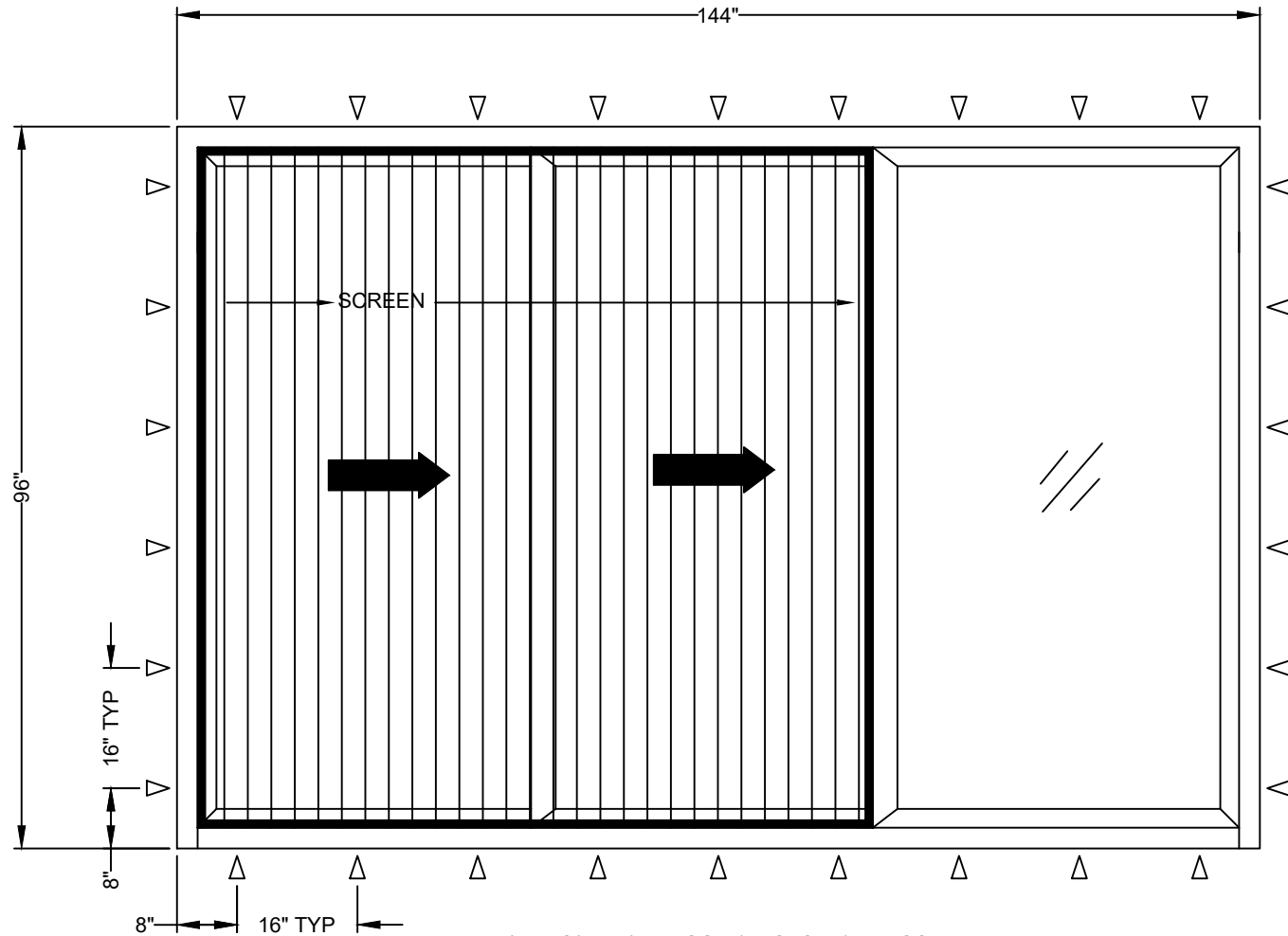
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FL PE 65868  
FL REG 37122  
1410 Eden Road  
York, PA 17402  
717-916-6300



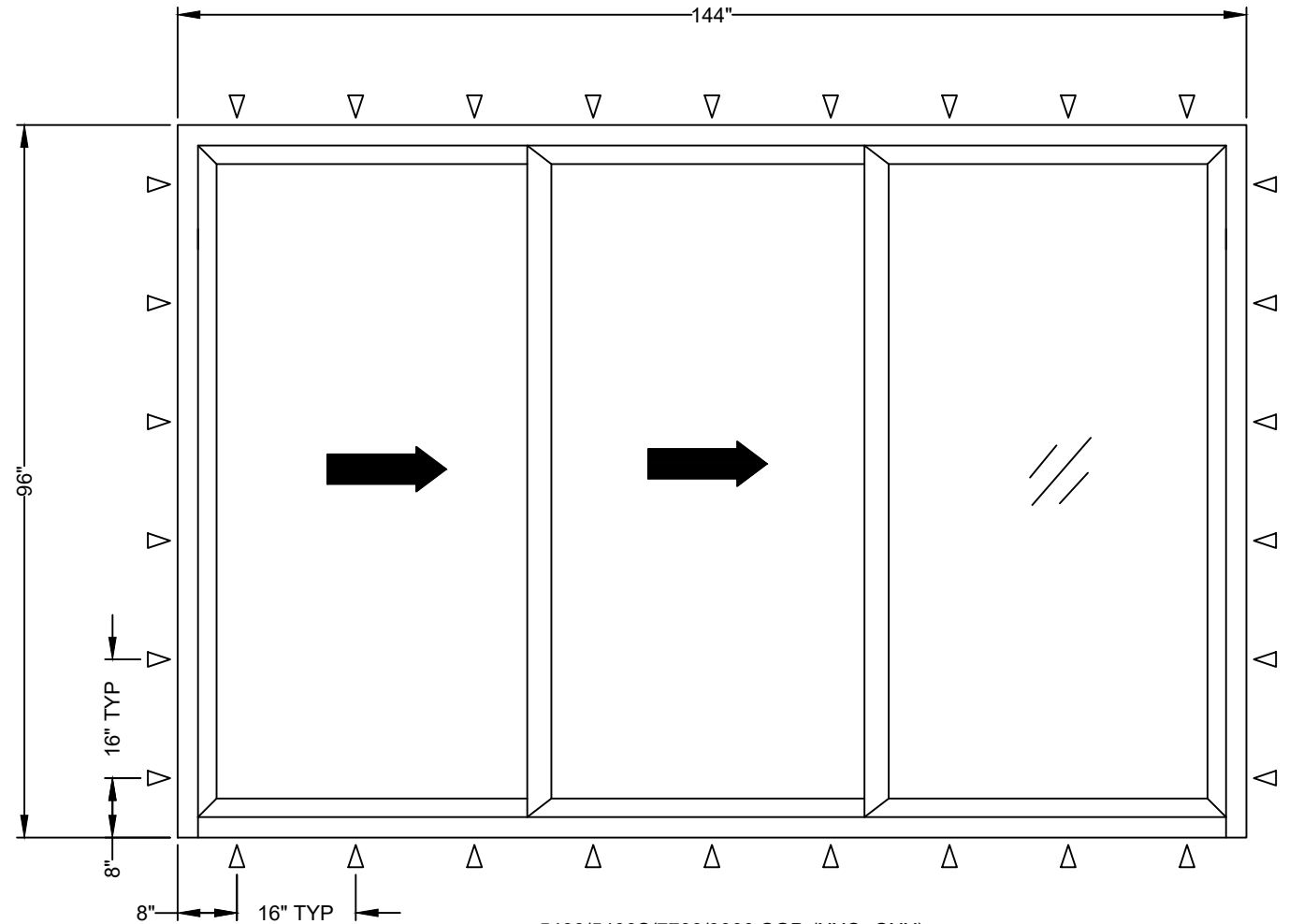
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*Michael D. Stremmel*

|                                                                                                  |               |
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| <b>5400/5400S/7700/9900 SGD</b><br><b>Non-Impact</b><br>Elevations and Notes                     |               |
| <b>Wincore Windows &amp; Doors</b><br>250 Staunton Turnpike<br>Parkersburg, WV 26104             |               |
| Drawing No.: 27675.01-1001<br>Project No.: 27675.01-107-16<br>Drawn By: MDS Rev: 1 Date: 8/17/26 |               |
| Scale: NTS                                                                                       | Sheet 1 of 16 |



5400/5400S/7700/9900 SGD (XXO, OXX) with SCREEN  
Maximum Size: 144" x 96"  
Design Pressure: +40/-40 psf



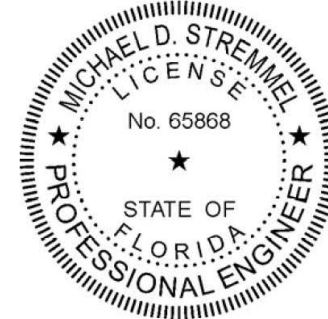
5400/5400S/7700/9900 SGD (XXO, OXX)  
Maximum Size: 144" x 96"  
Design Pressure: +40/-40 psf

△ ANCHOR - SEE SHEET 3 TO SHEET 12

FOR 144" X 96" DOORS  
PANEL SIZE: 48-3/4" X 91-1/4"  
DLO: 42-1/8" X 84-5/8"  
GLAZING: INSULATING GLASS; TWO (2) 5/32" TEMPERED GLASS  
OR  
INSULATING GLASS; 5/32" TEMPERED GLASS (EXTERIOR)  
(2) 1/8" ANNEALED GLASS 0.030" PVB (INTERIOR)

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*Michael D. Stremmel*

**5400/5400S/7700/9900 SGD**  
**Non-Impact**  
Elevations and Notes

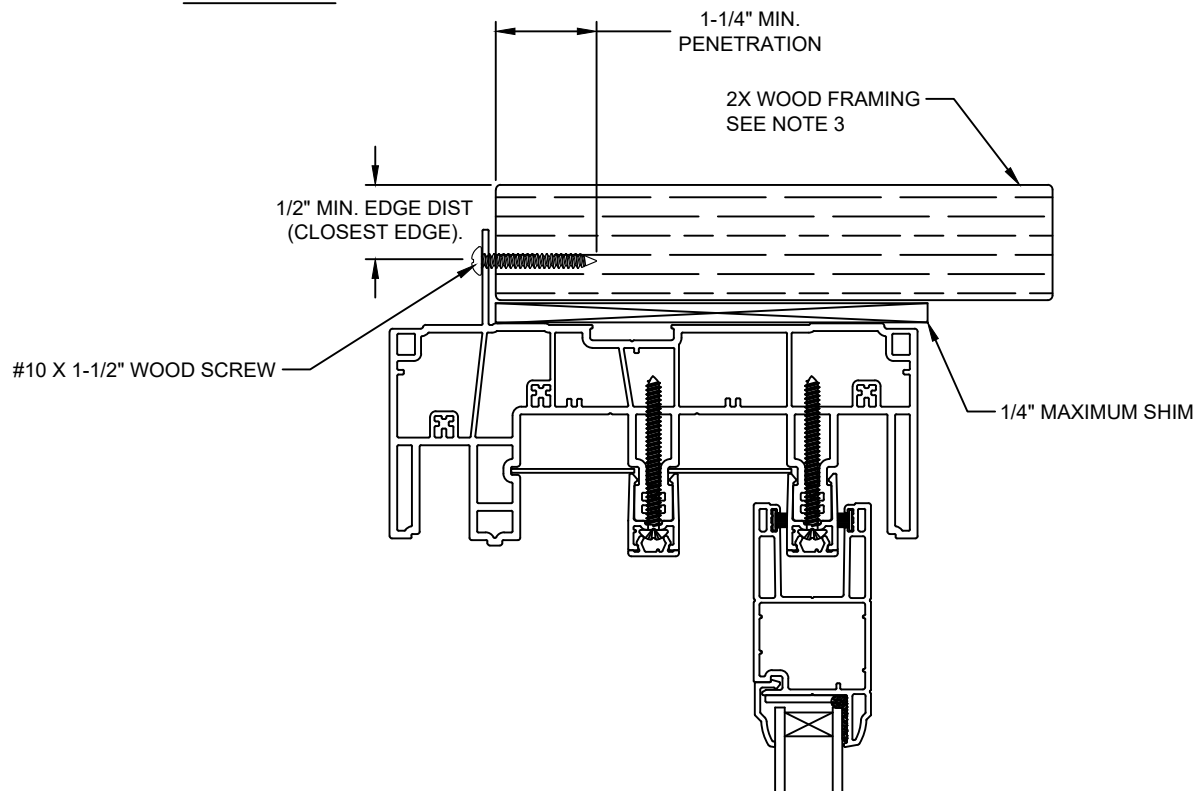
**Wincore Windows & Doors**  
250 Staunton Turnpike  
Parkersburg, WV 26104

Drawing No.: 27675.01-1001  
Project No.: 27675.01-107-16  
Drawn By: MDS Rev: 1 Date: 8/17/26

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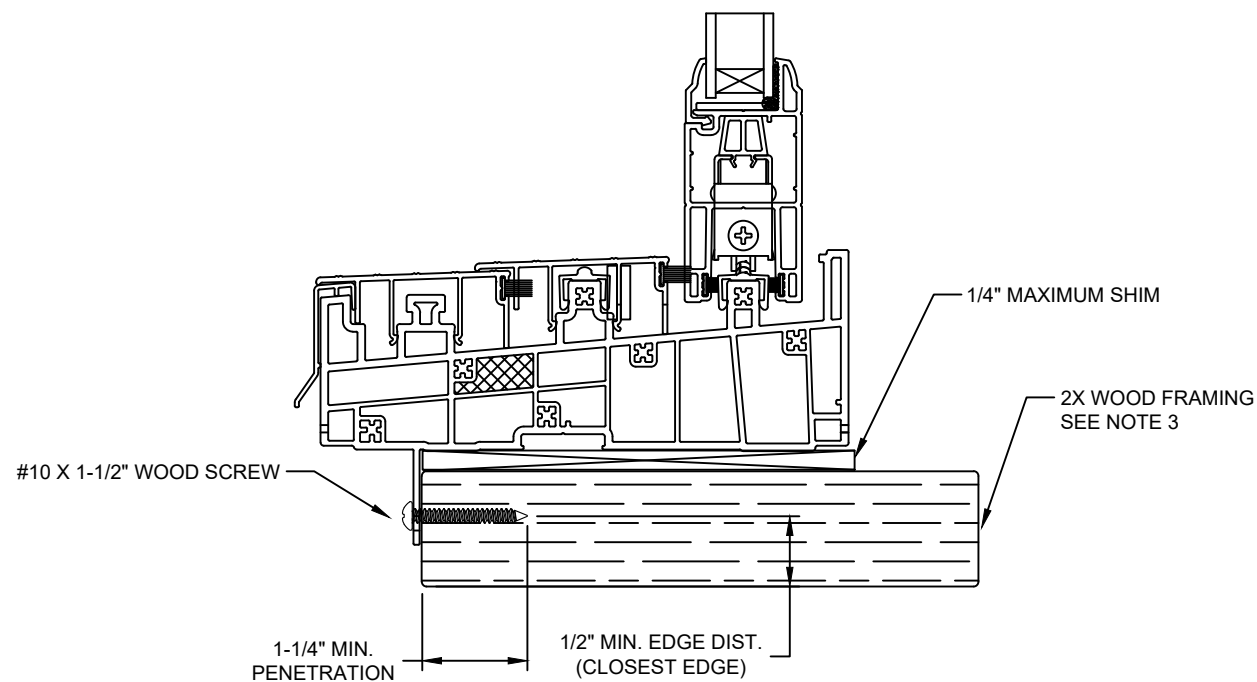
Sheet 2 of 16

## HEAD



EXTERIOR

INTERIOR



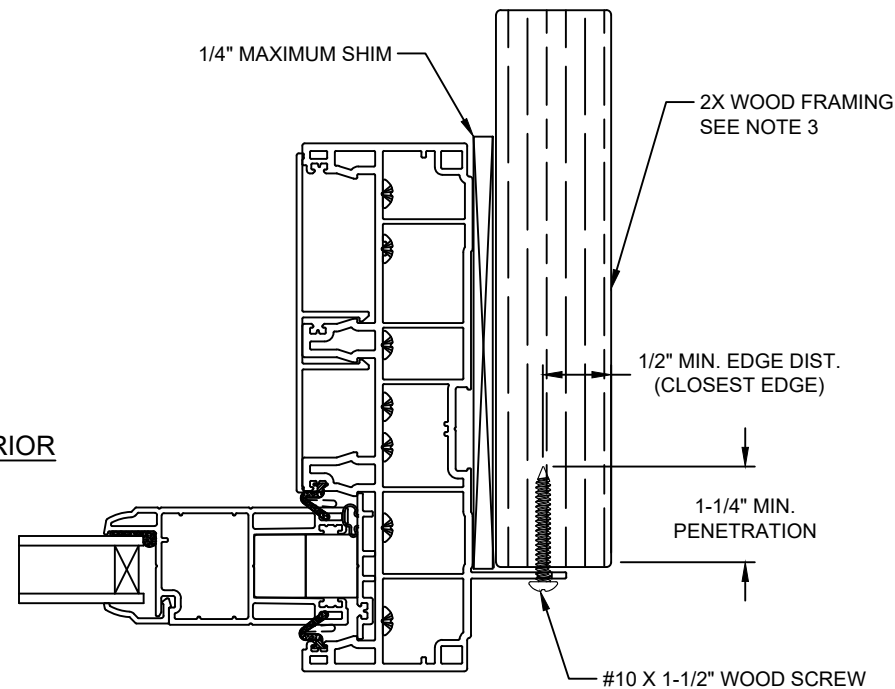
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NOTE:  
IF SILL INSTALLED FINLESS TO WOOD, SEE SHEETS 5 AND 9  
IF SILL INSTALLED FINLESS TO STEEL STUD, SEE SHEETS 6 AND 10  
IF SILL INSTALLED FINLESS TO CONCRETE, SEE SHEETS 7, 8, 11 AND 12

INTERIOR

EXTERIOR

## JAMB



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Waterproofing and interior finishes by others. Not shown for clarity.

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**5400/5400S/7700/9900 SGD**

**Non-Impact**  
**Fin Install to Wood**

**Wincore Windows & Doors**

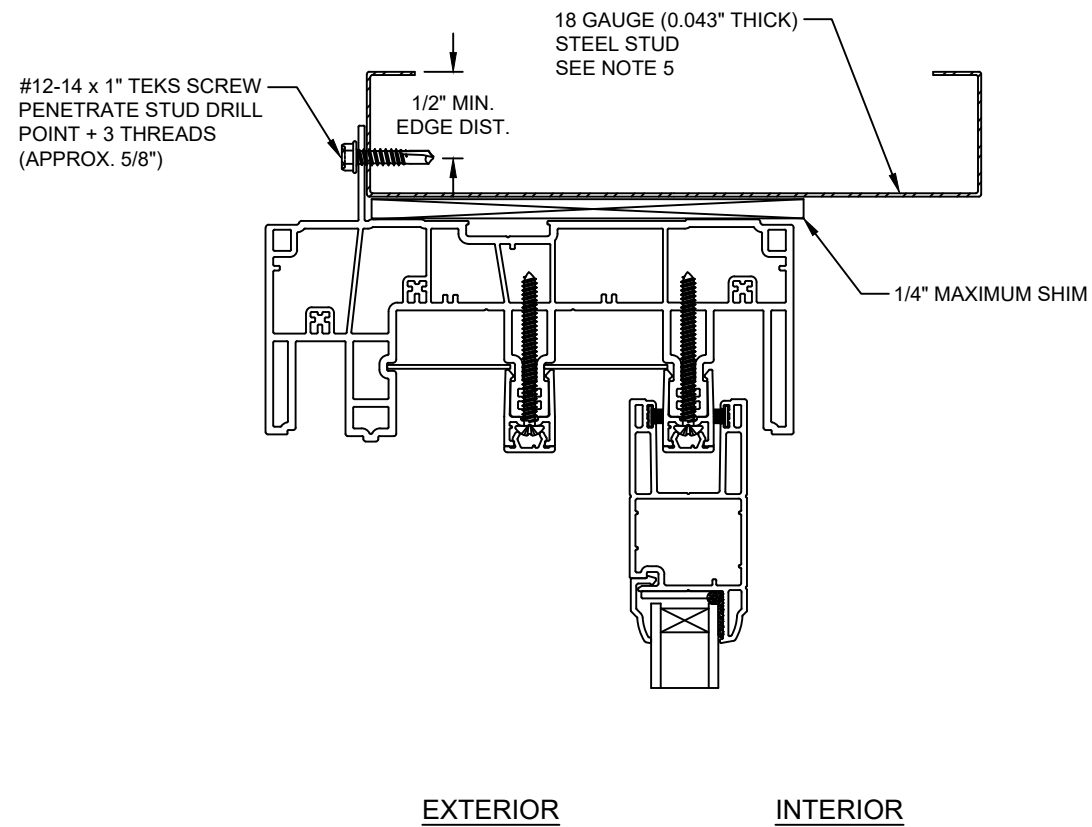
250 Staunton Turnpike  
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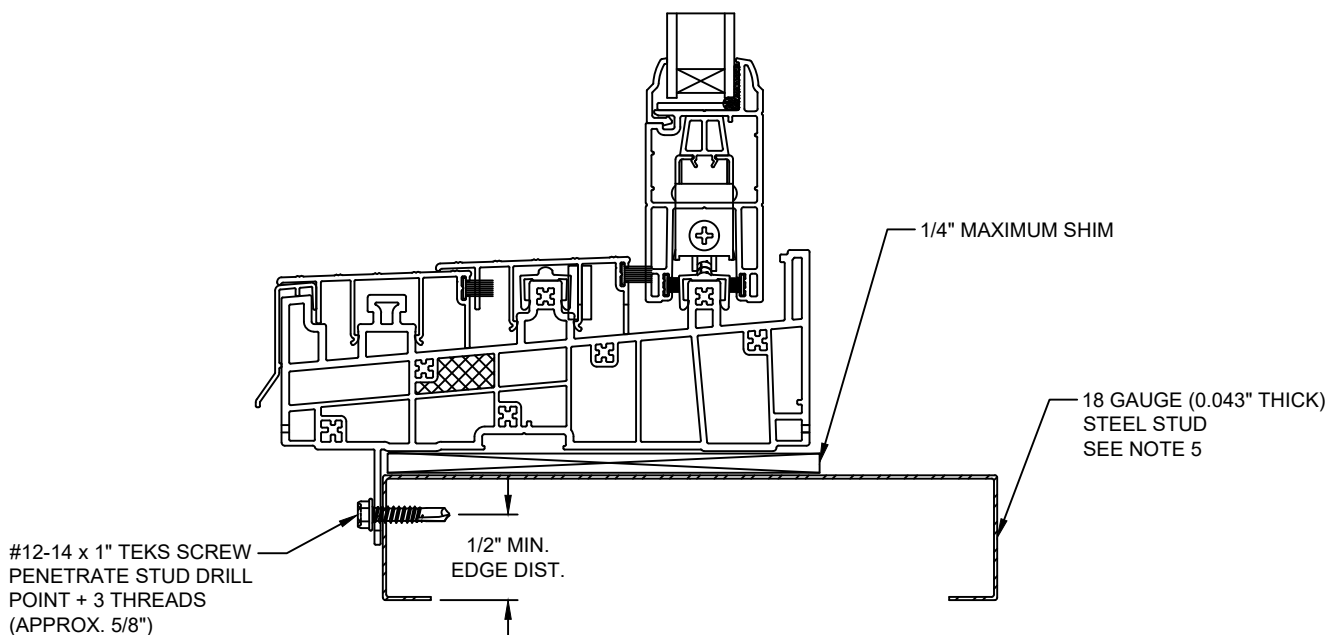
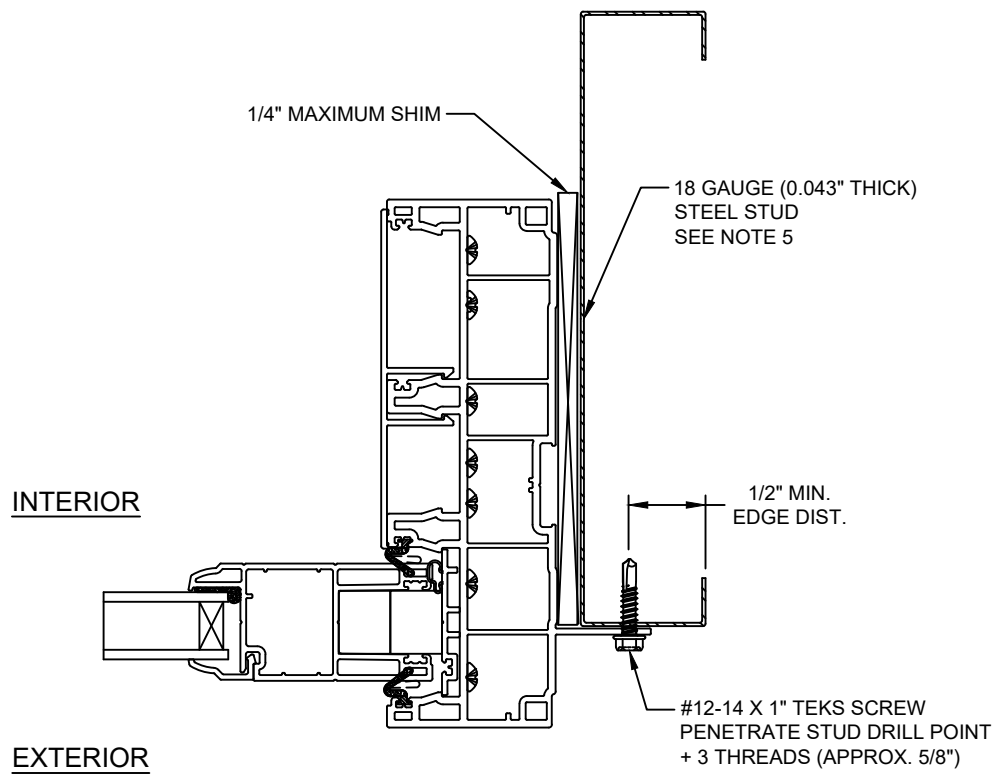
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Sheet 3 of 16

## HEAD



## JAMB



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**Fin Install to Steel Stud**

**Wincore Windows & Doors**

250 Staunton Turnpike  
Parkersburg, WV 26104

Drawing No.: 27675.01-1001

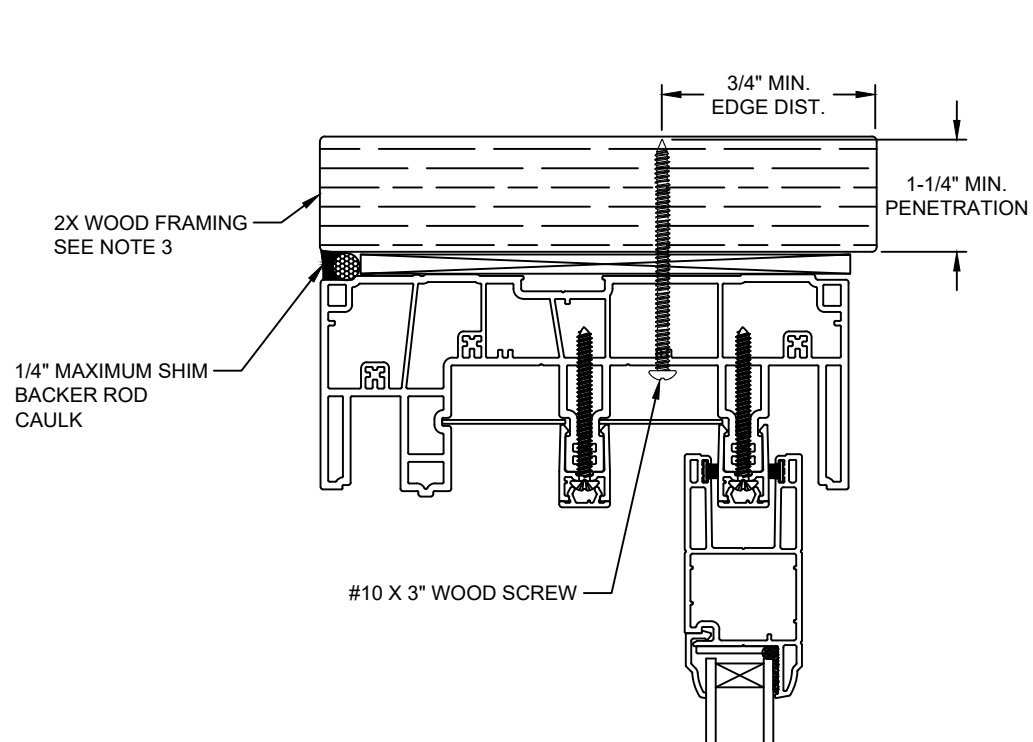
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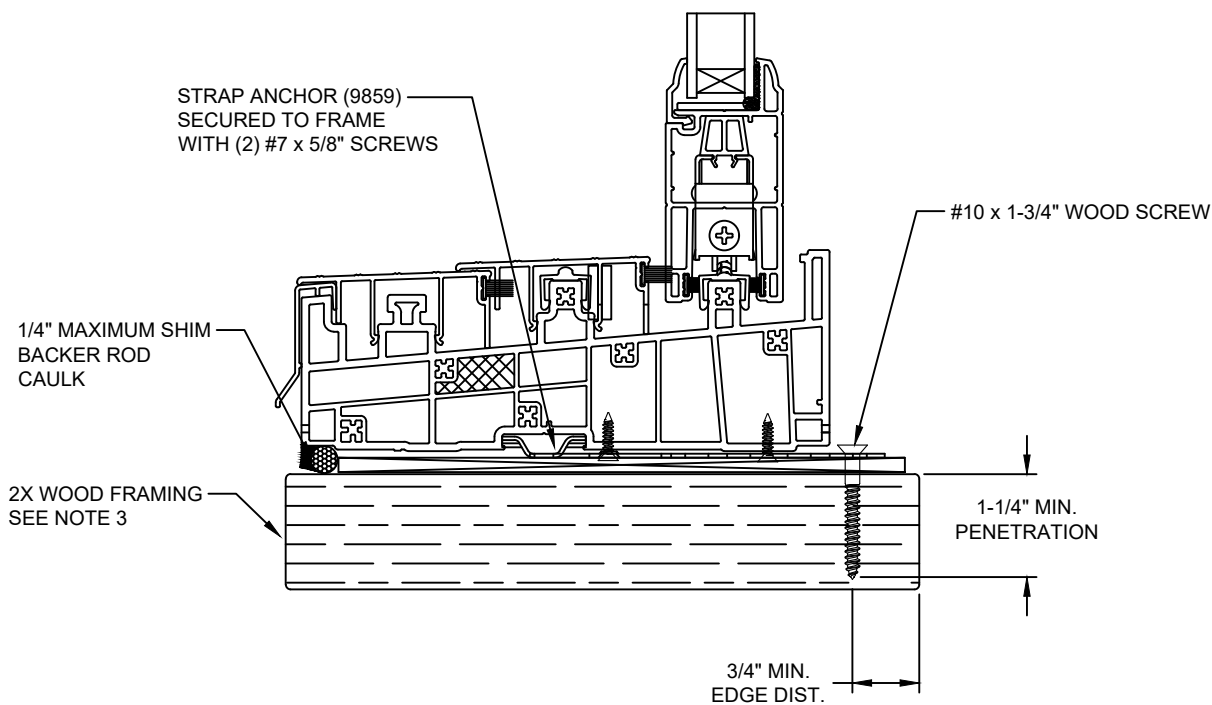
Sheet 4 of 16

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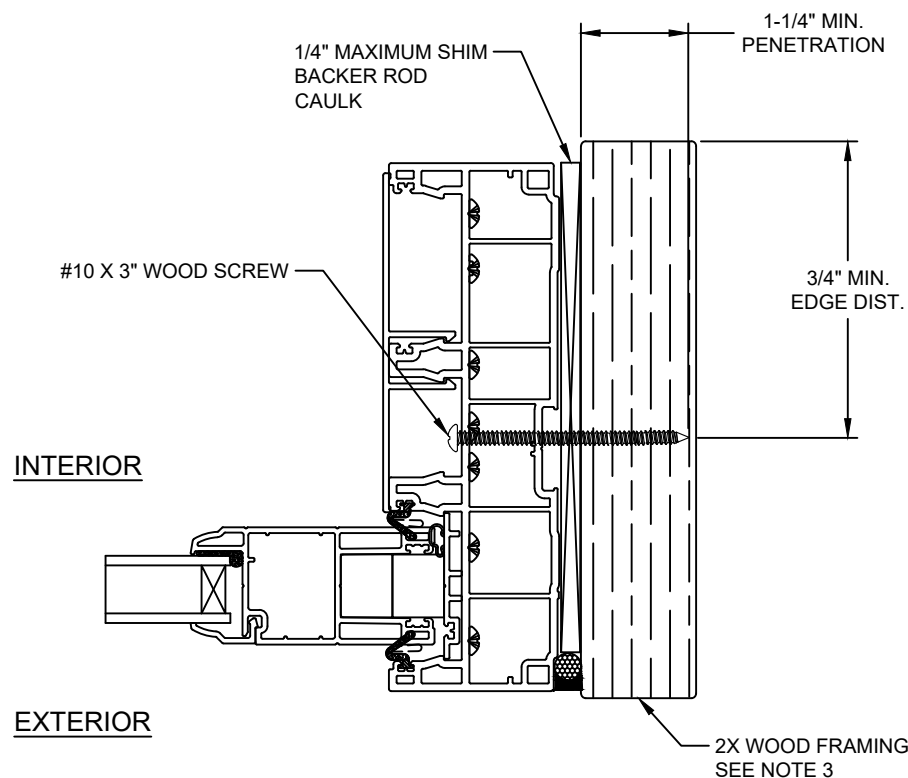
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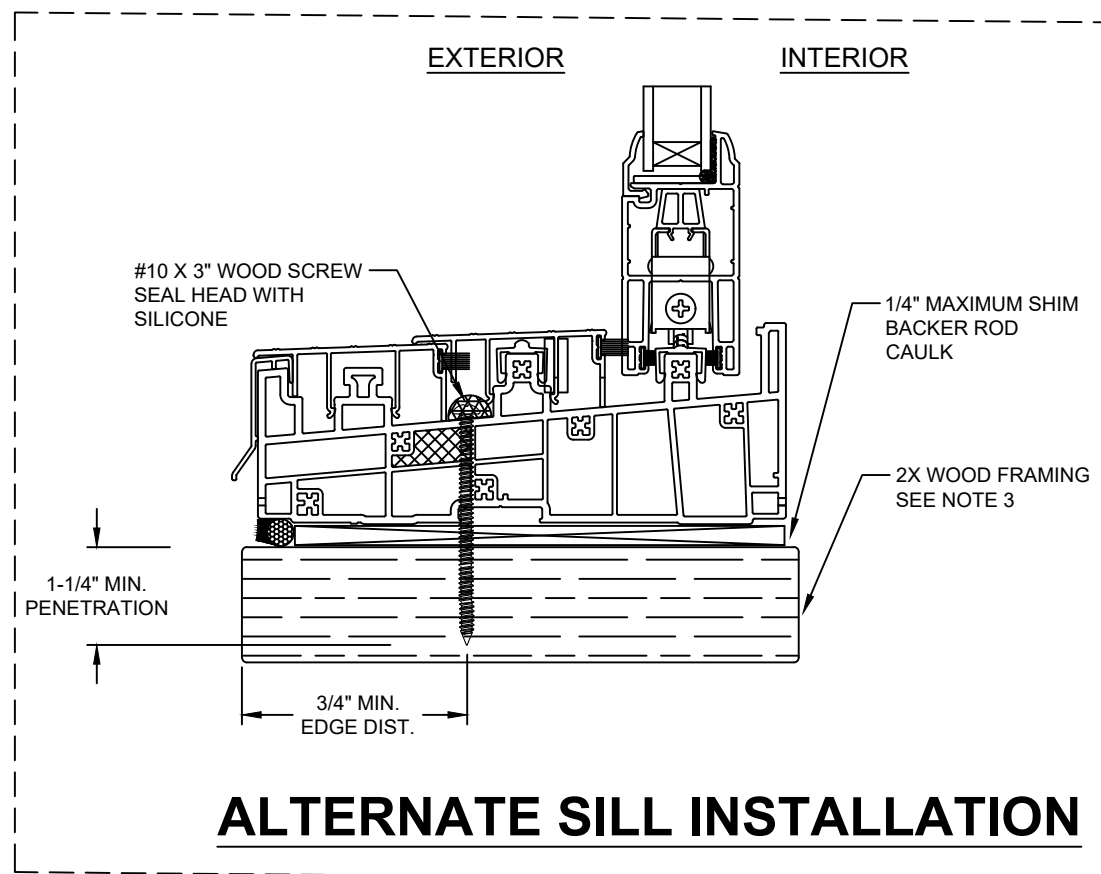


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# JAMB



# ALTERNATE SILL INSTALLATION

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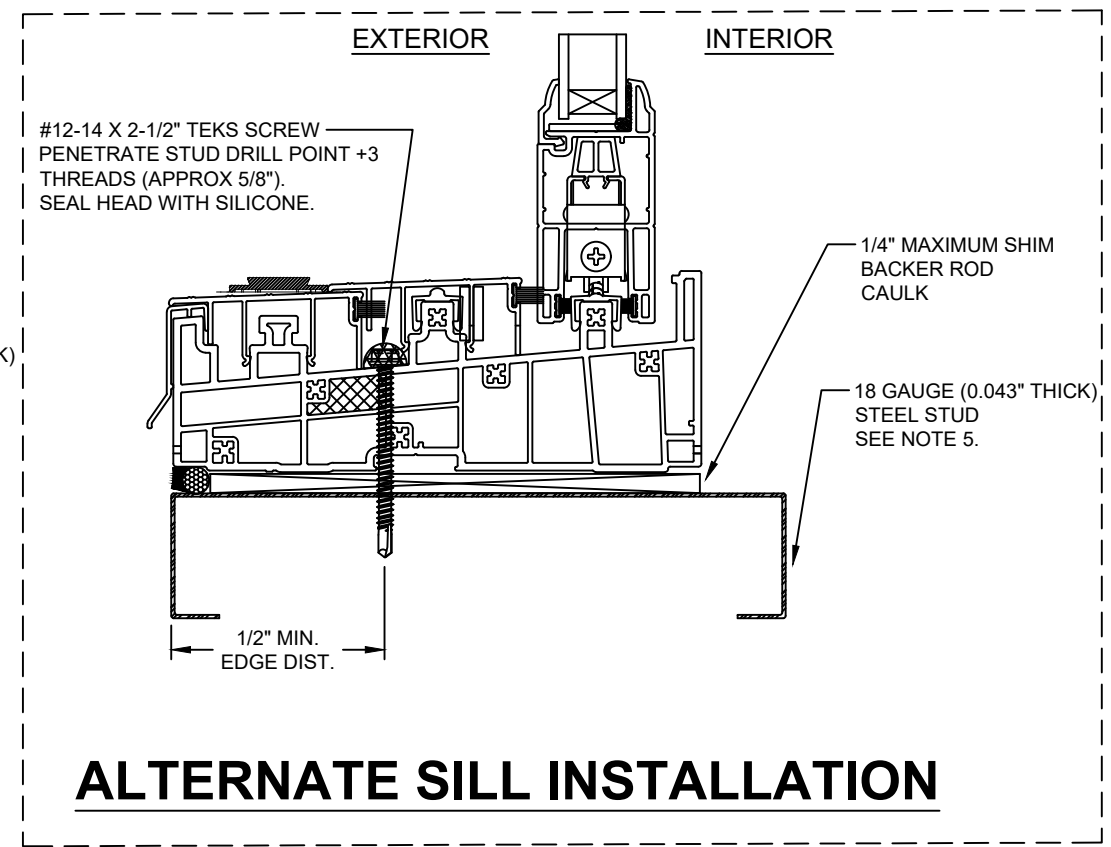
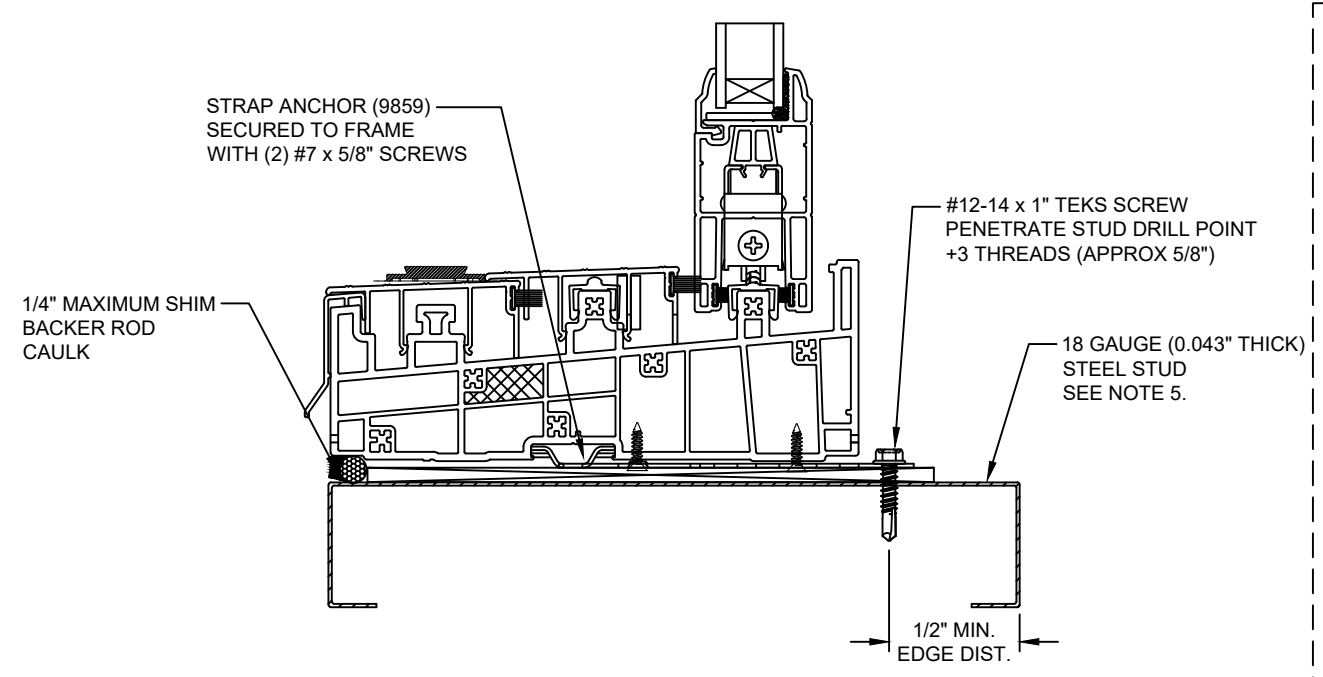
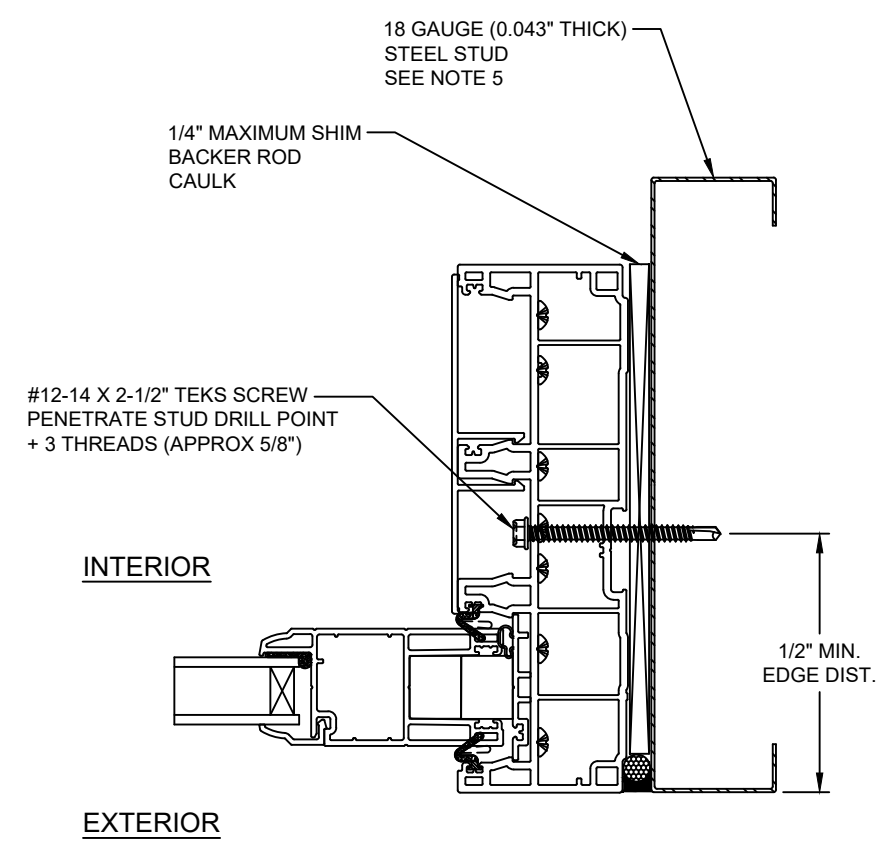
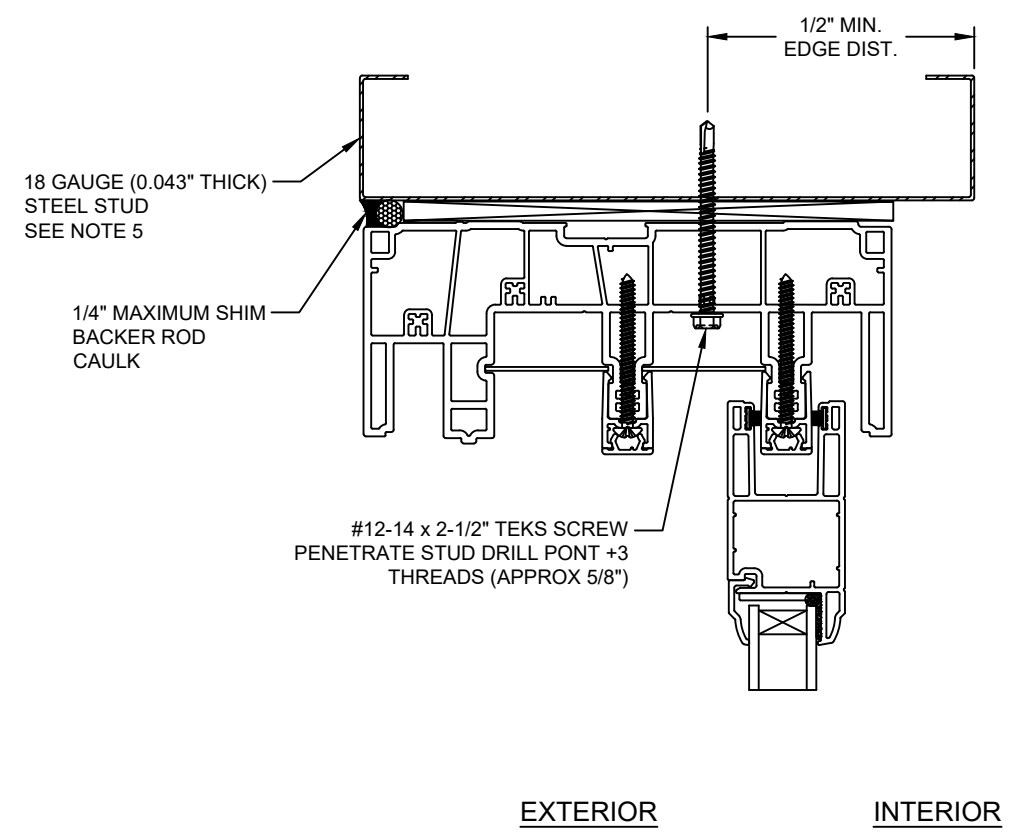
**5400/5400S/7700/9900 SGD**  
**Non-Impact**  
**Frame Install to Wood**  
**Wincore Windows & Doors**  
250 Staunton Turnpike  
Parkersburg, WV 26104

Drawing No.: 27675.01-1001  
Project No.: 27675.01-107-16  
Drawn By: MDS Rev: 1 Date: 8/17/26

Scale: NTS

Sheet 5 of 16

# HEAD



# SILL

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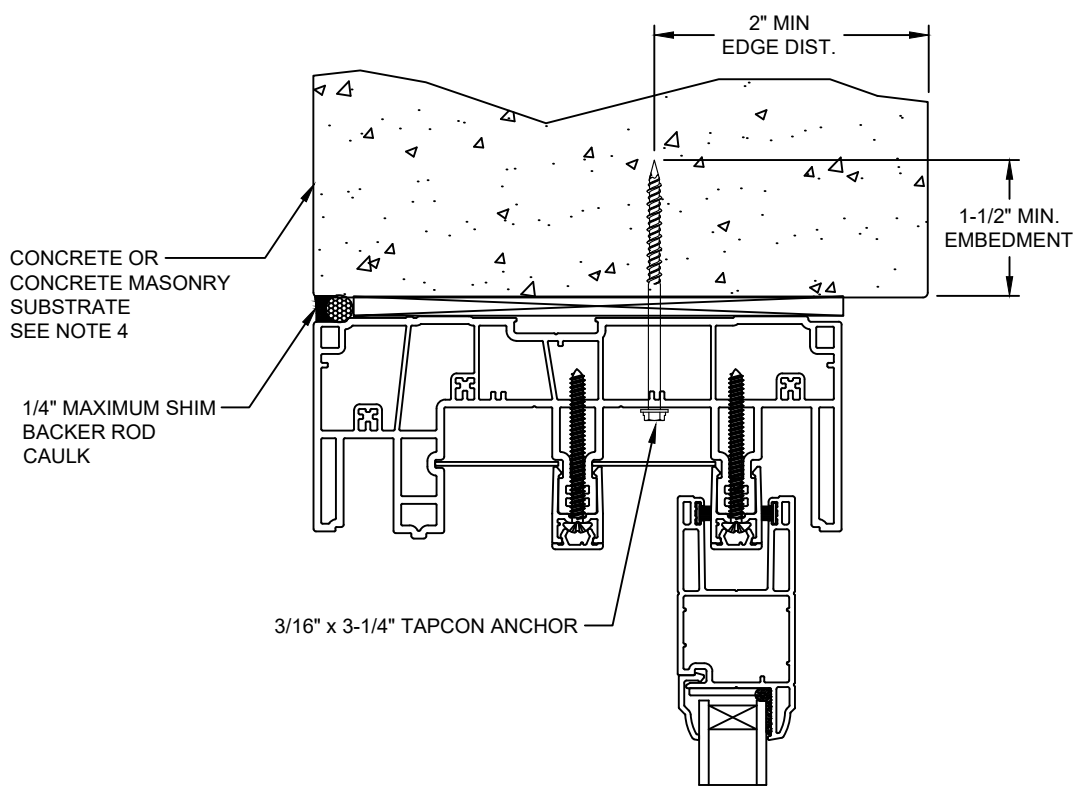
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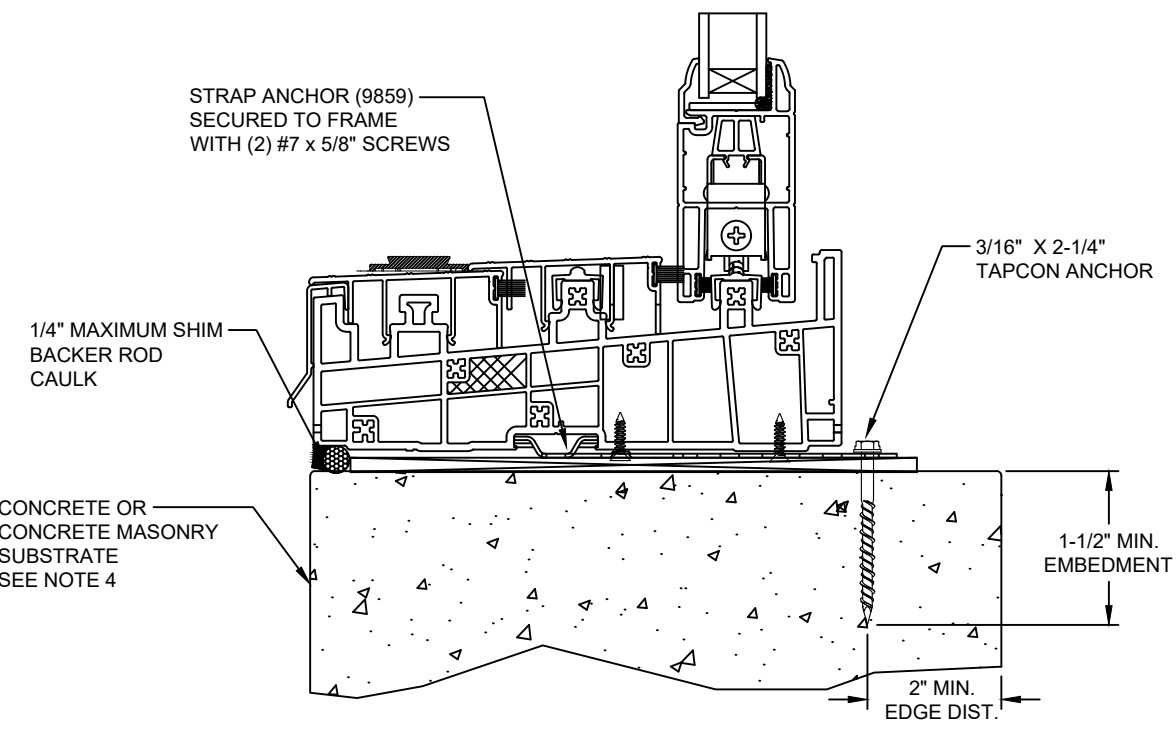
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| Scale: NTS                                                                                       | Sheet 6 of 16 |

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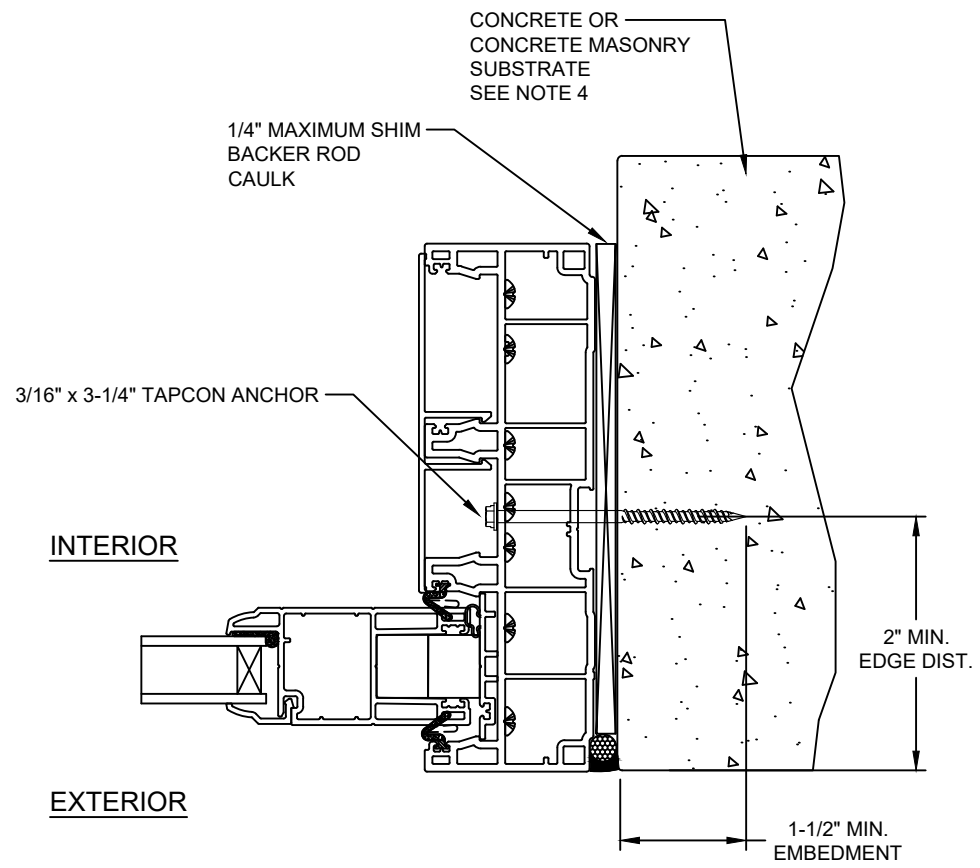
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INTERIOR

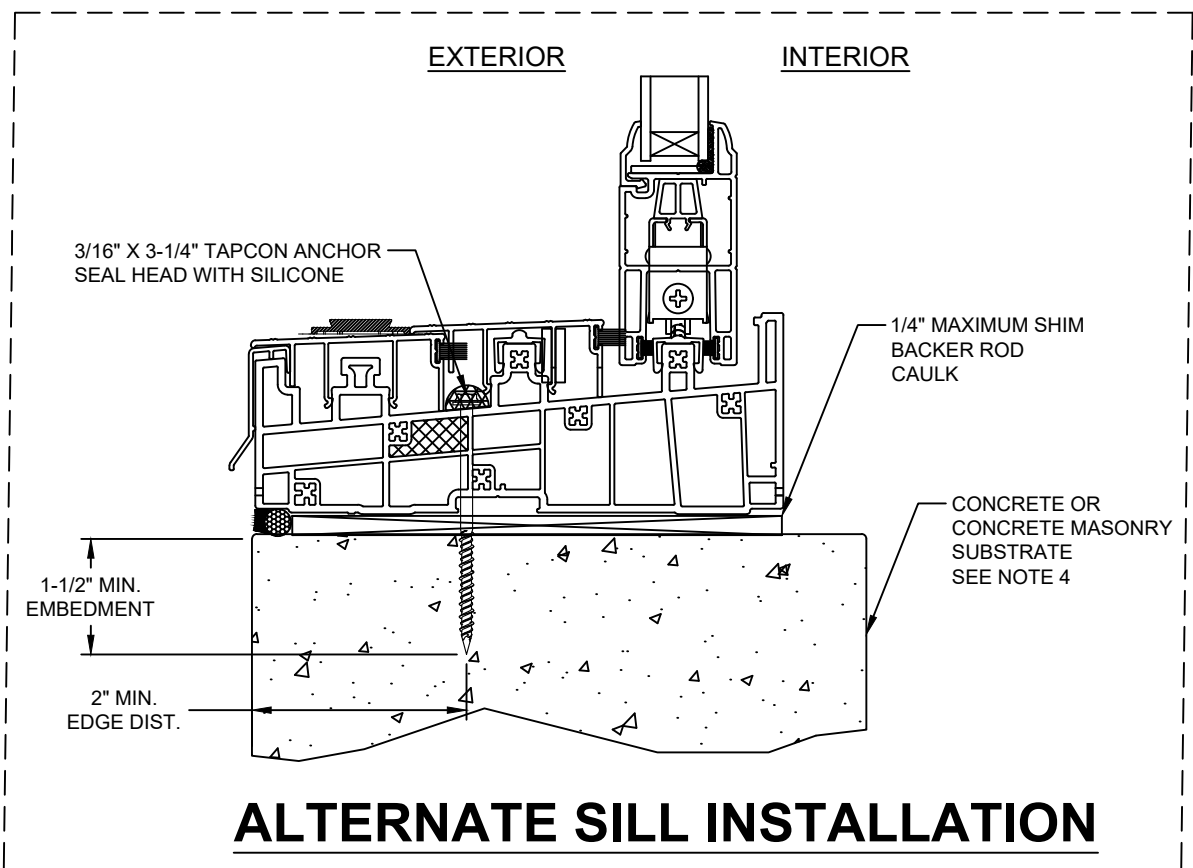


# SILL

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# JAMB



# ALTERNATE SILL INSTALLATION

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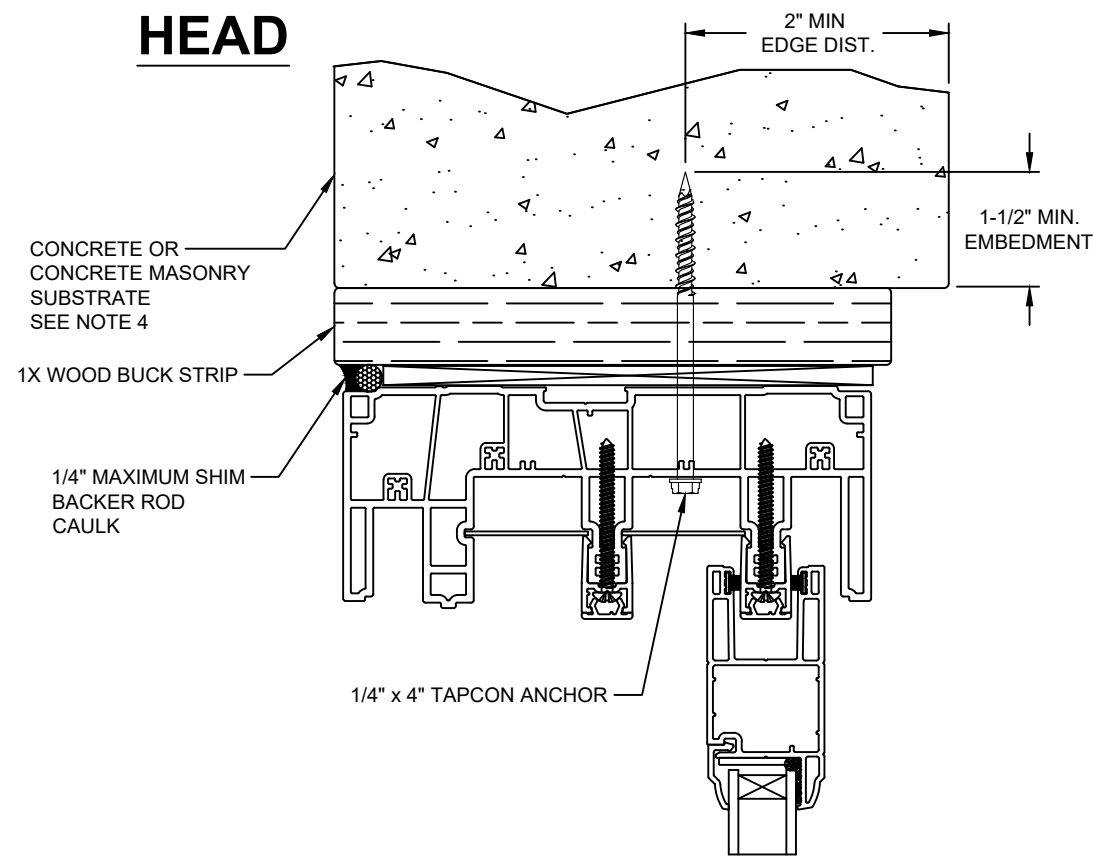
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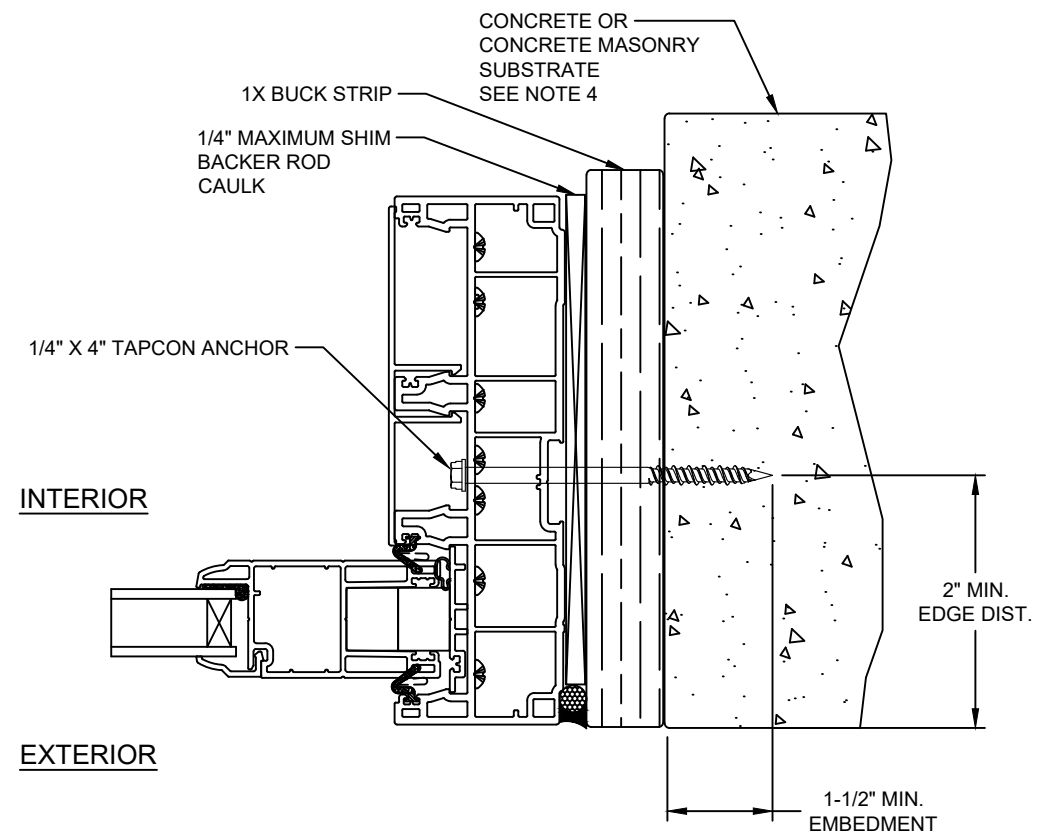
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| 5400/5400S/7700/9900 SGD                                                                         |               |
| Non-Impact                                                                                       |               |
| Frame Install to Concrete or CMU                                                                 |               |
| Wincore Windows & Doors                                                                          |               |
| 250 Staunton Turnpike<br>Parkersburg, WV 26104                                                   |               |
| Drawing No.: 27675.01-1001<br>Project No.: 27675.01-107-16<br>Drawn By: MDS Rev: 1 Date: 8/17/26 |               |
| Scale: NTS                                                                                       | Sheet 7 of 16 |

# HEAD



EXTERIOR

INTERIOR

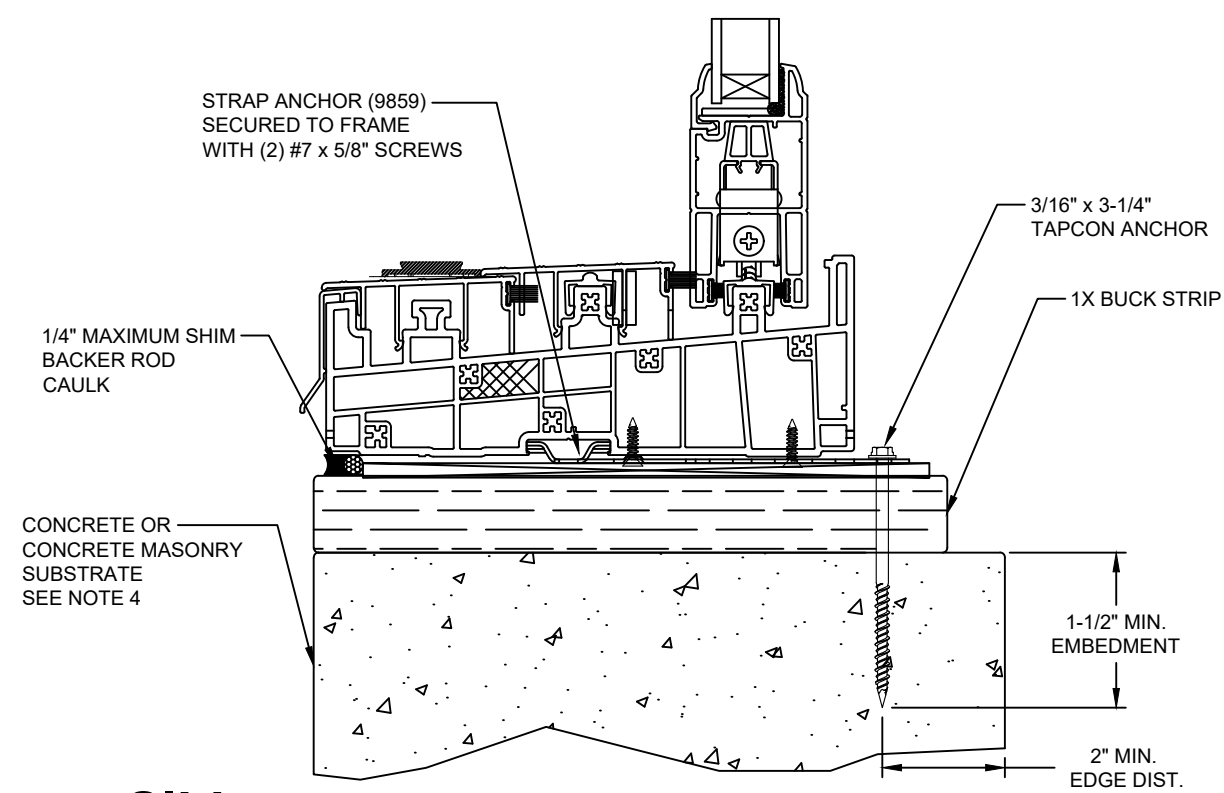


INTERIOR

EXTERIOR

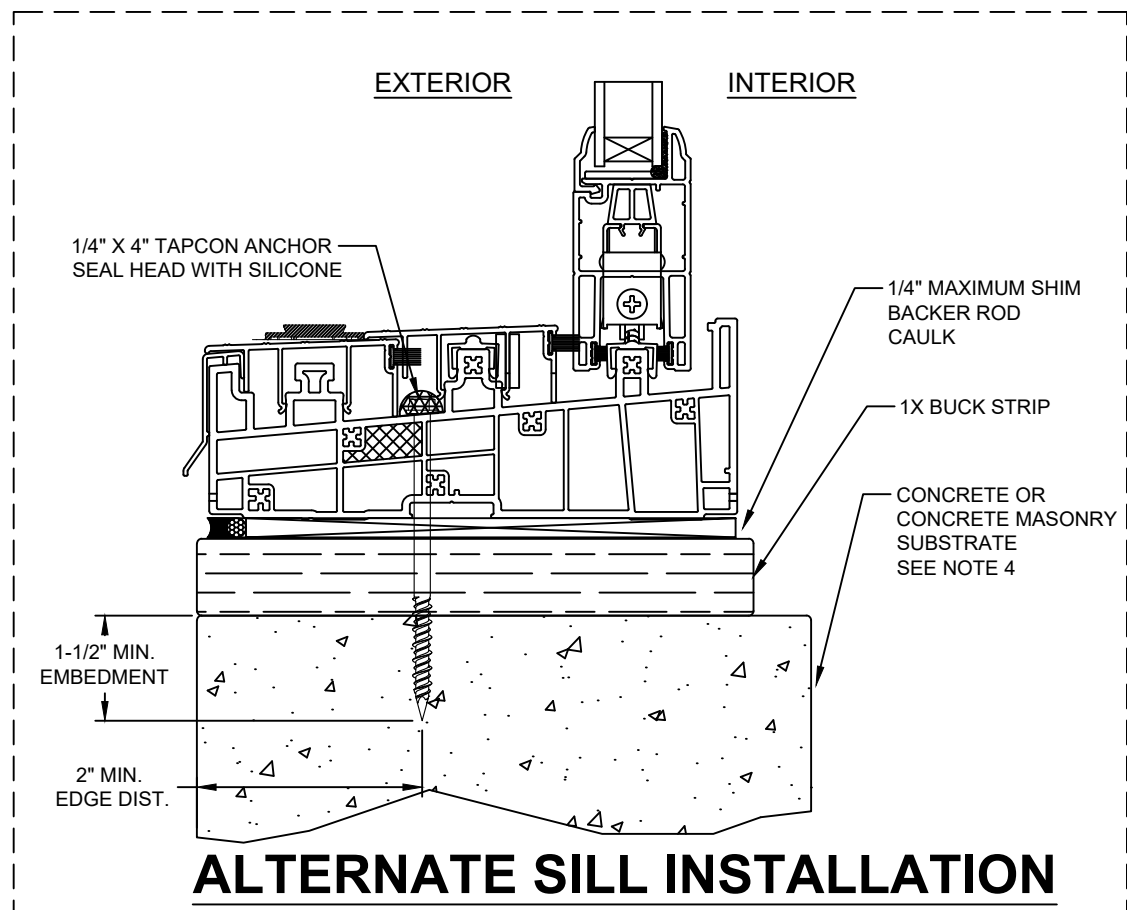
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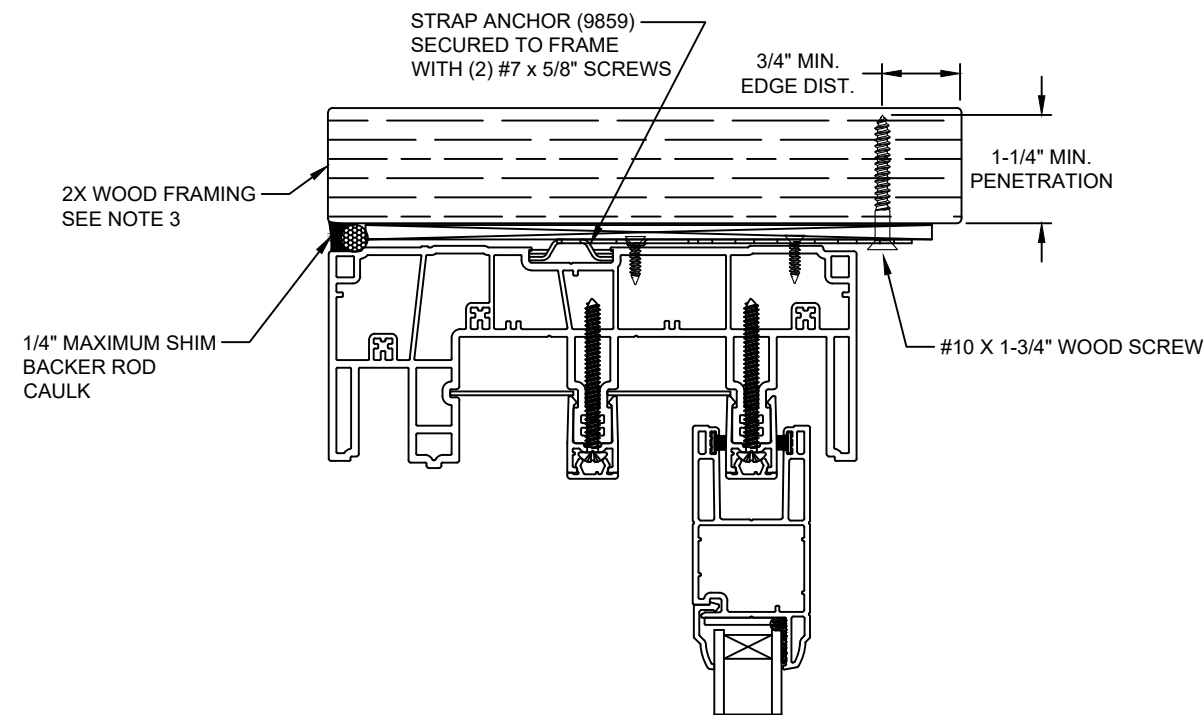


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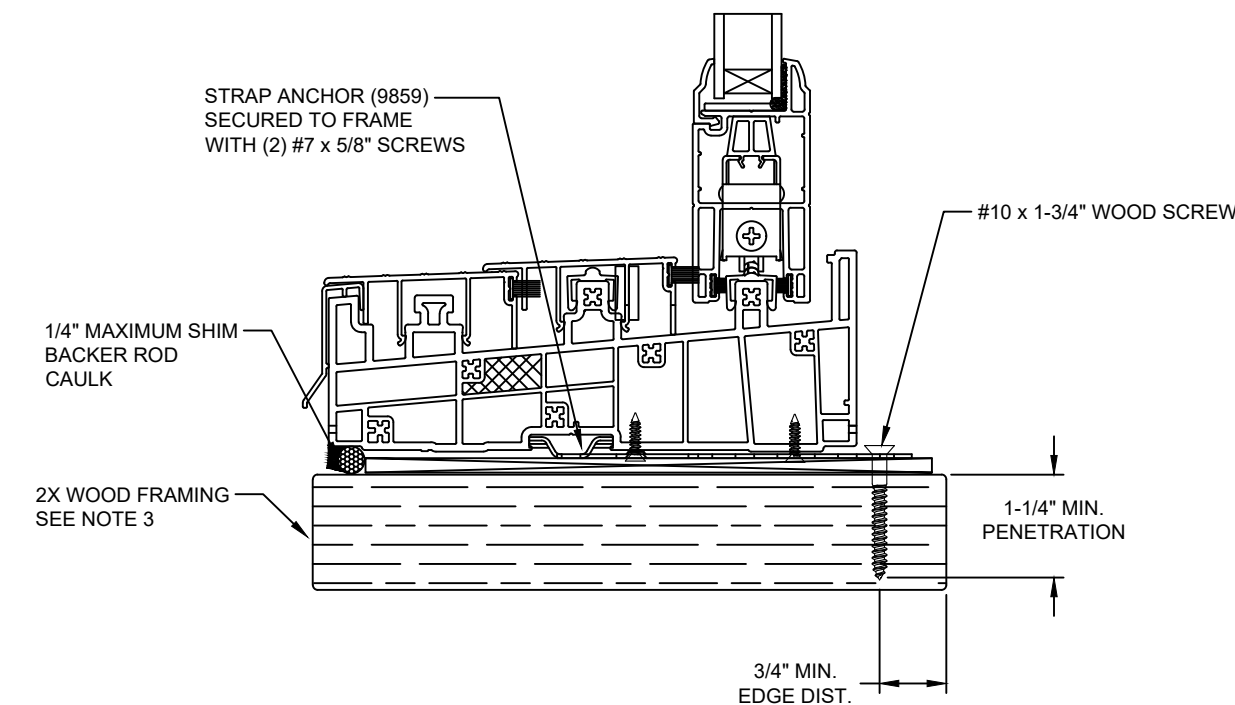
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| <b>5400/5400S/7700/9900 SGD</b><br><b>Non-Impact</b><br>Frame Install to Concrete or CMU         |               |
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| Drawing No.: 27675.01-1001<br>Project No.: 27675.01-107-16<br>Drawn By: MDS Rev: 1 Date: 8/17/26 |               |
| Scale: NTS                                                                                       | Sheet 8 of 16 |

# HEAD



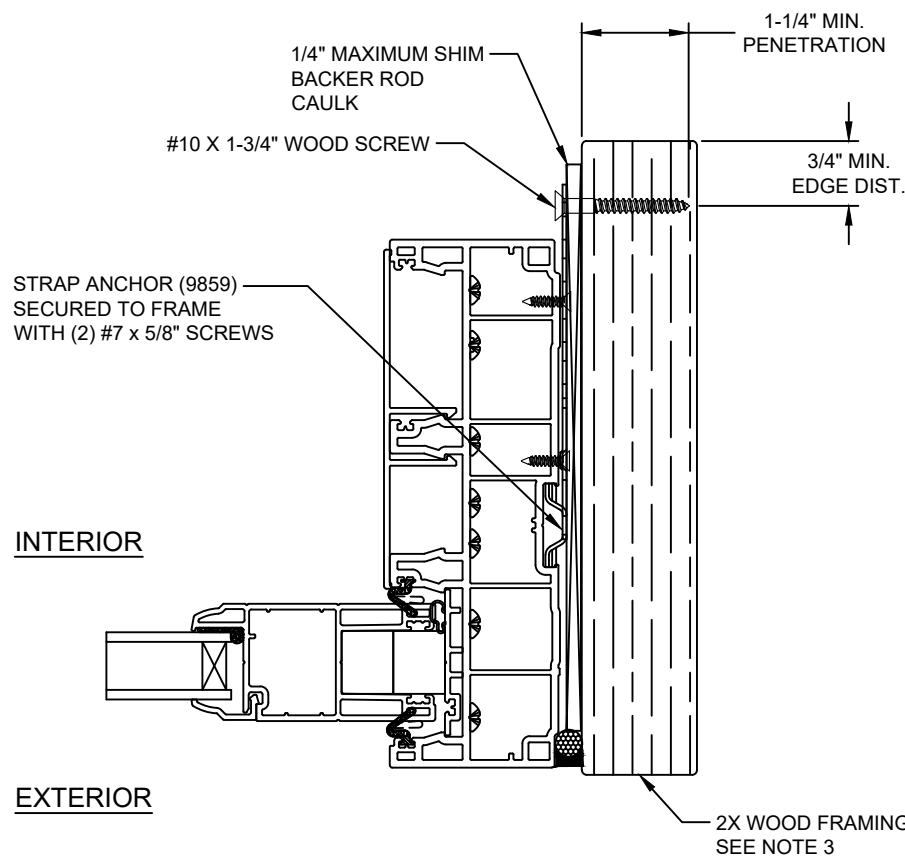
EXTERIOR

INTERIOR



# SILL

NOTE:  
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INTERIOR

EXTERIOR

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**5400/5400S/7700/9900 SGD**  
**Non-Impact**  
**Strap Install to Wood**

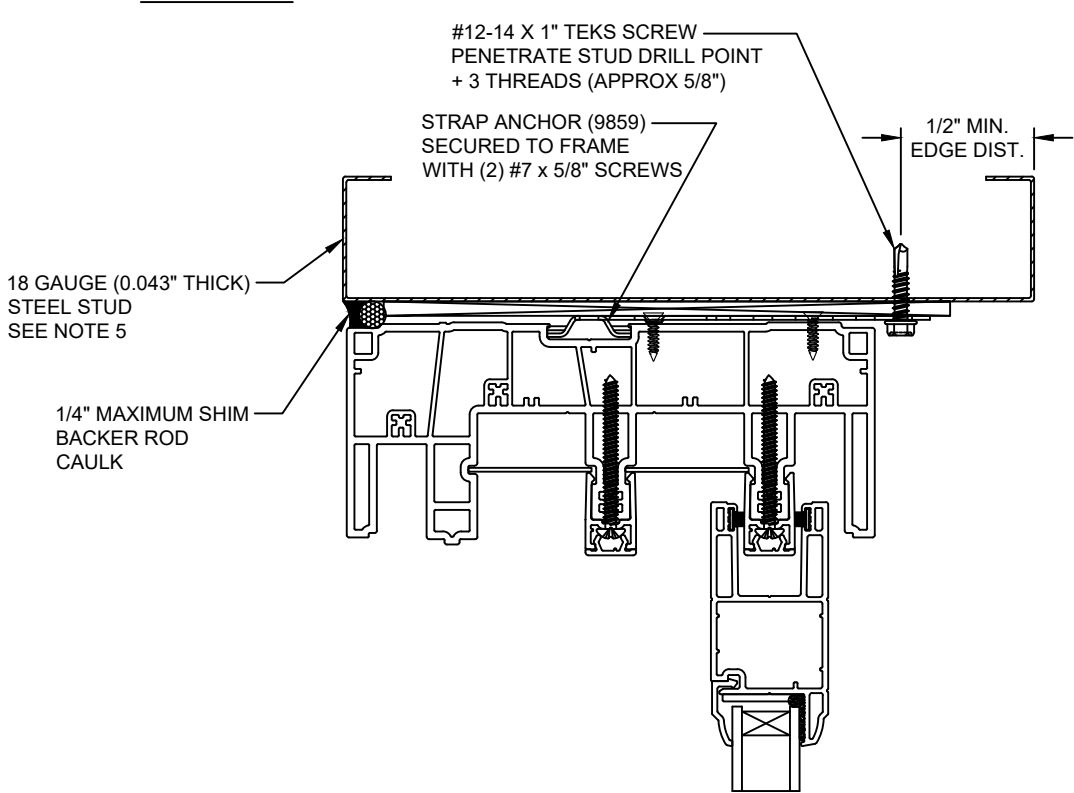
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Parkersburg, WV 26104

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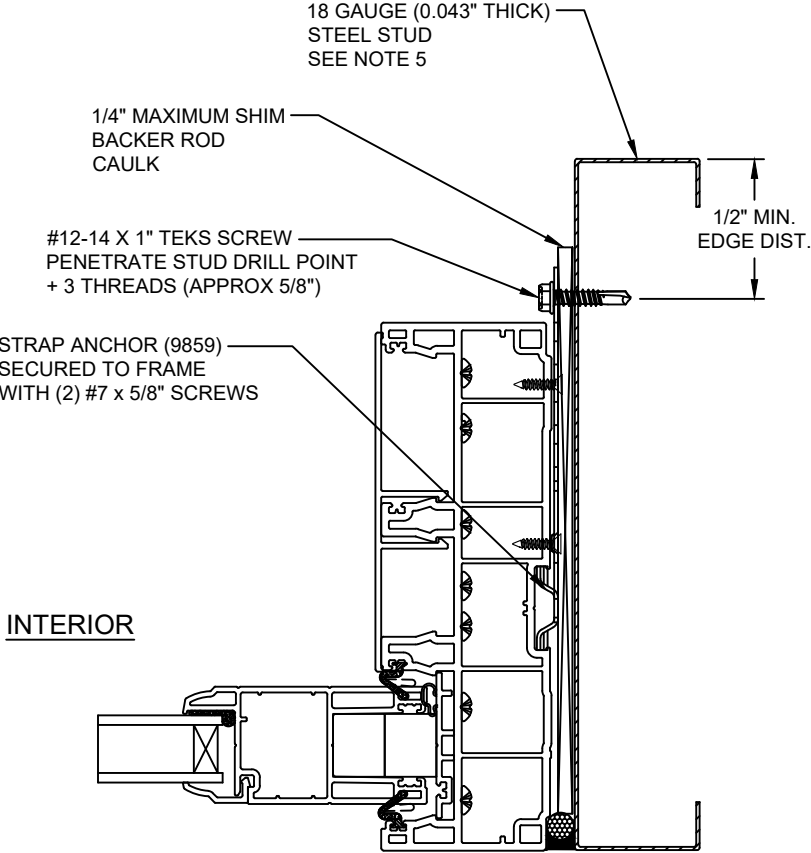
Sheet 9 of 16

# HEAD



EXTERIOR

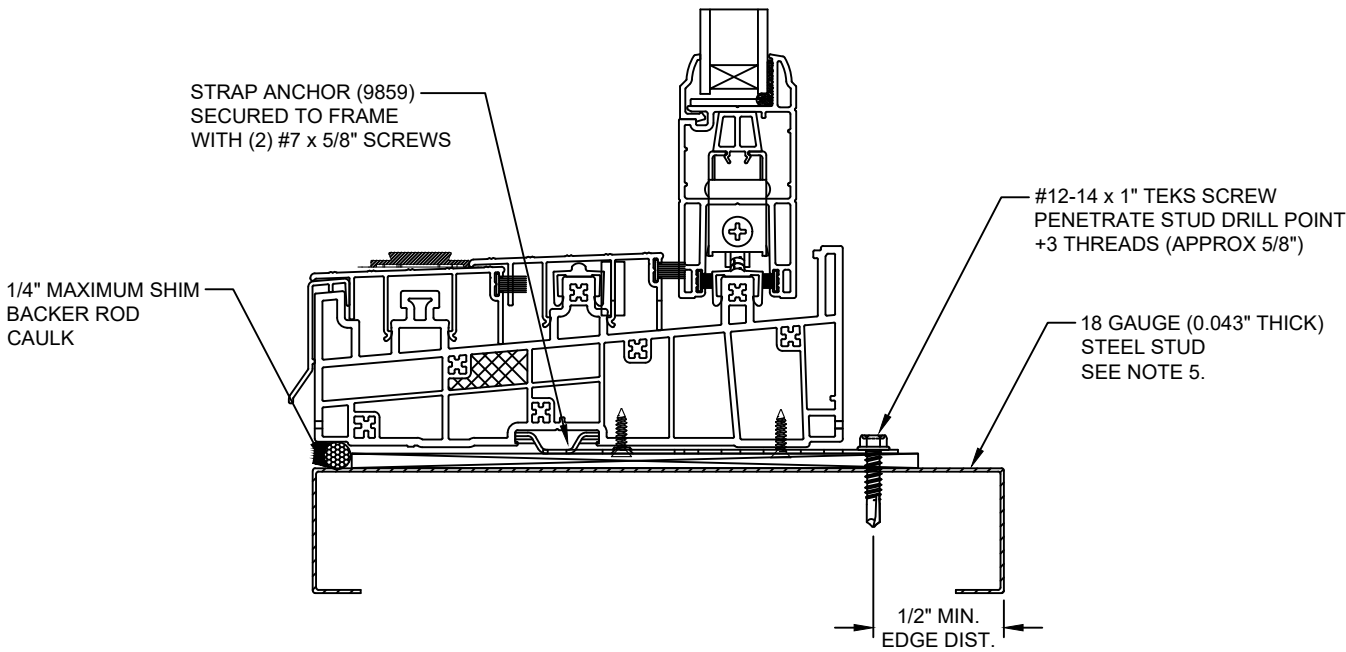
INTERIOR



INTERIOR

EXTERIOR

# JAMB



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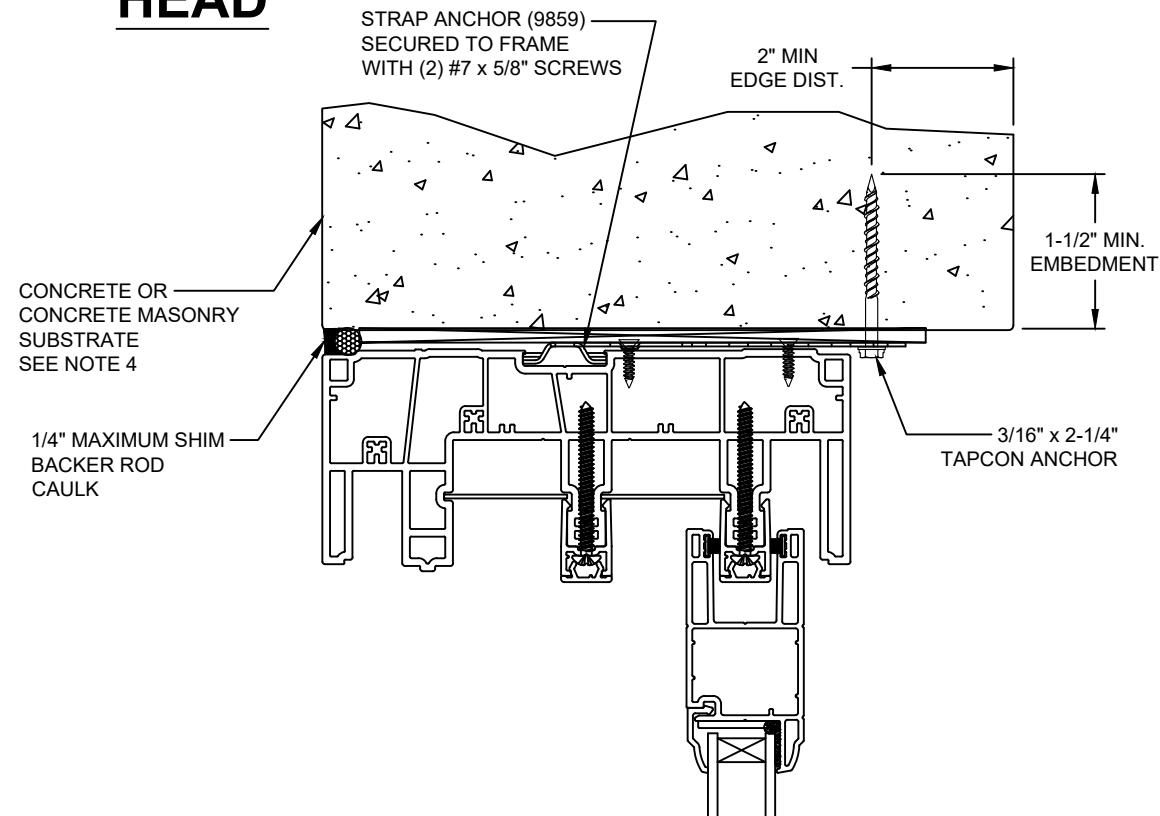
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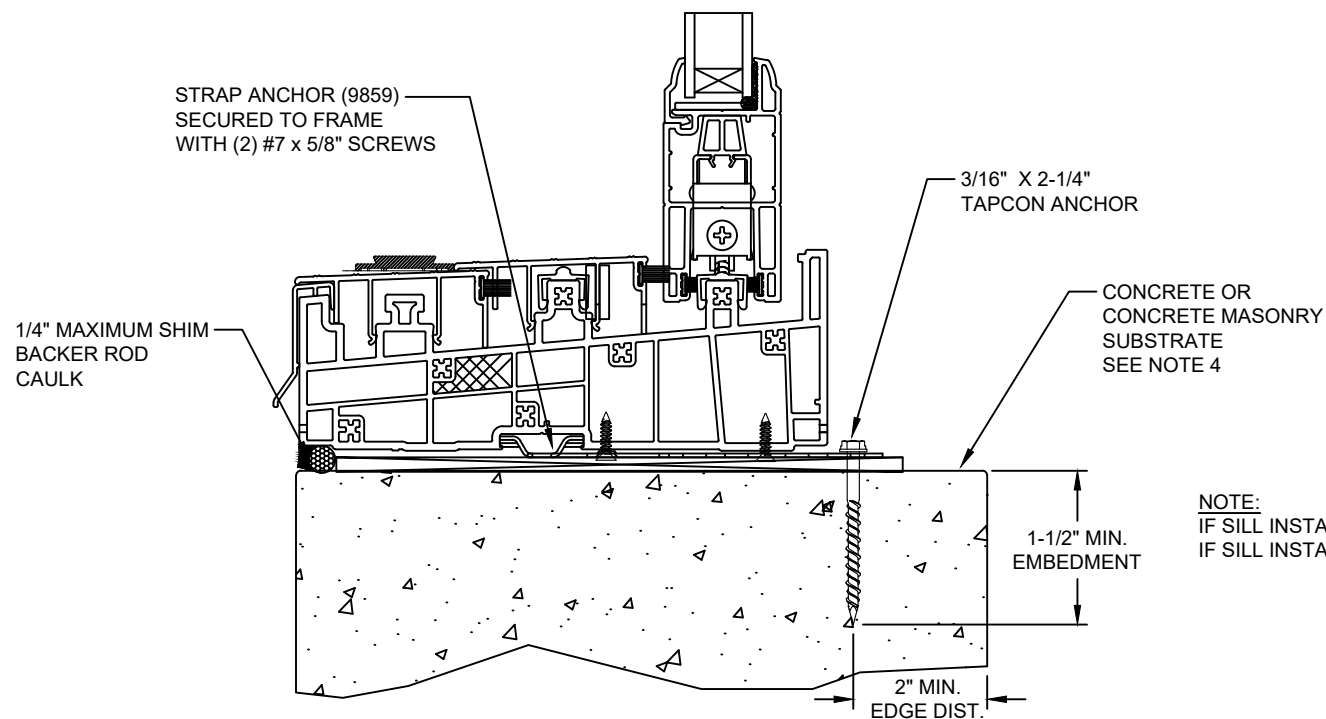
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| Scale: NTS                                                                                       | Sheet 10 of 16 |

## HEAD



EXTERIOR

INTERIOR



## SILL

NOTE:  
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CONCRETE OR  
CONCRETE MASONRY  
SUBSTRATE  
SEE NOTE 4

1/4" MAXIMUM SHIM  
BACKER ROD  
CAULK

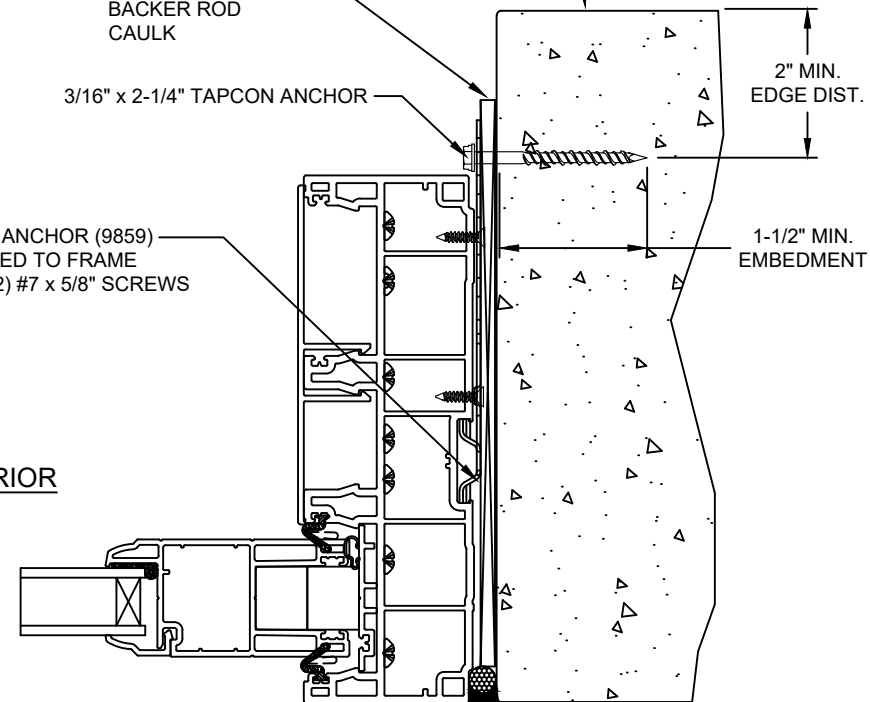
3/16" x 2-1/4" TAPCON ANCHOR

STRAP ANCHOR (9859)  
SECURED TO FRAME  
WITH (2) #7 x 5/8" SCREWS

INTERIOR

EXTERIOR

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**Wincore Windows & Doors**

250 Staunton Turnpike  
Parkersburg, WV 26104

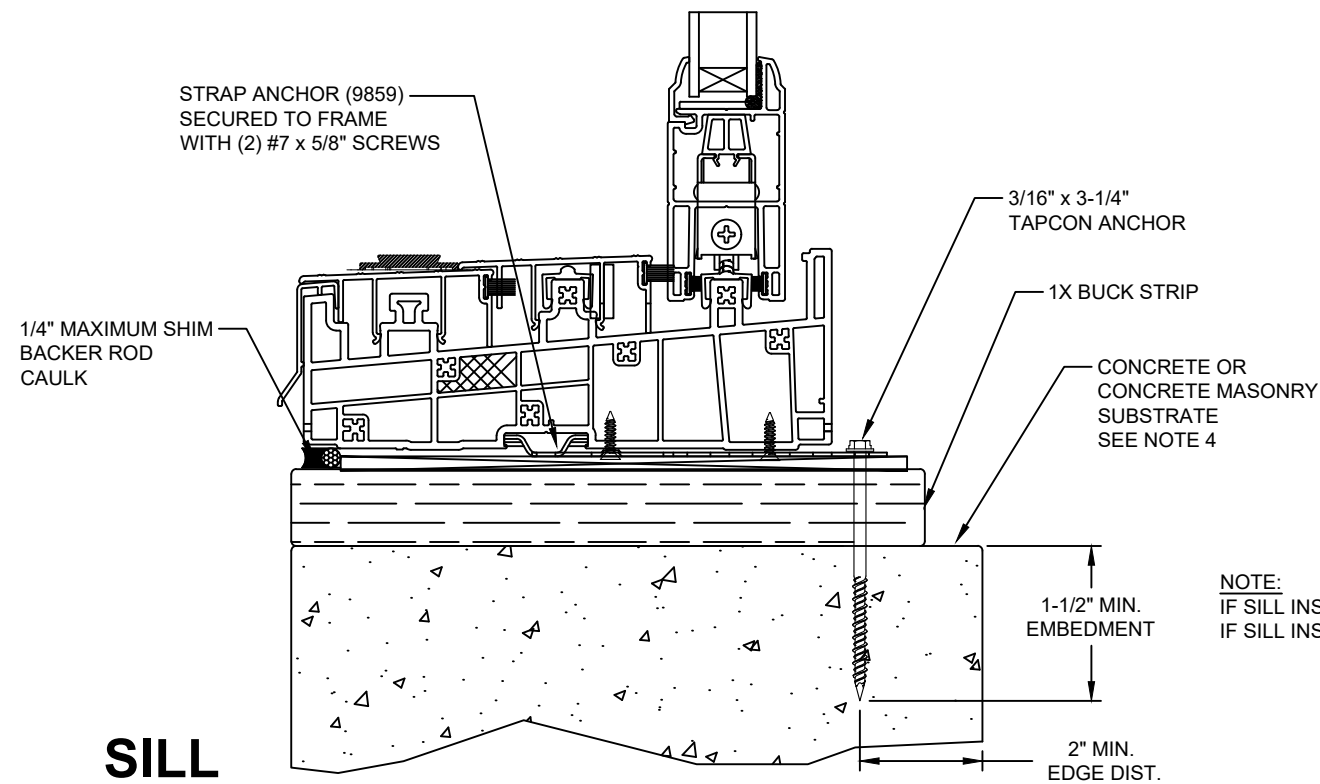
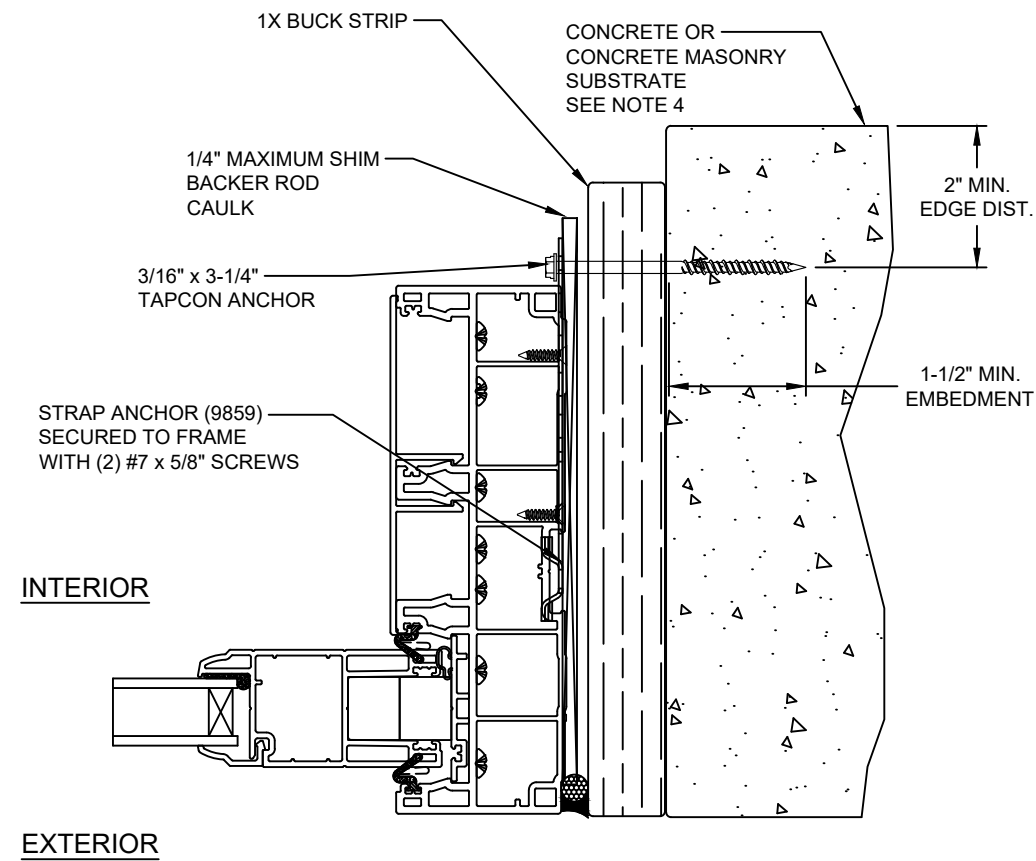
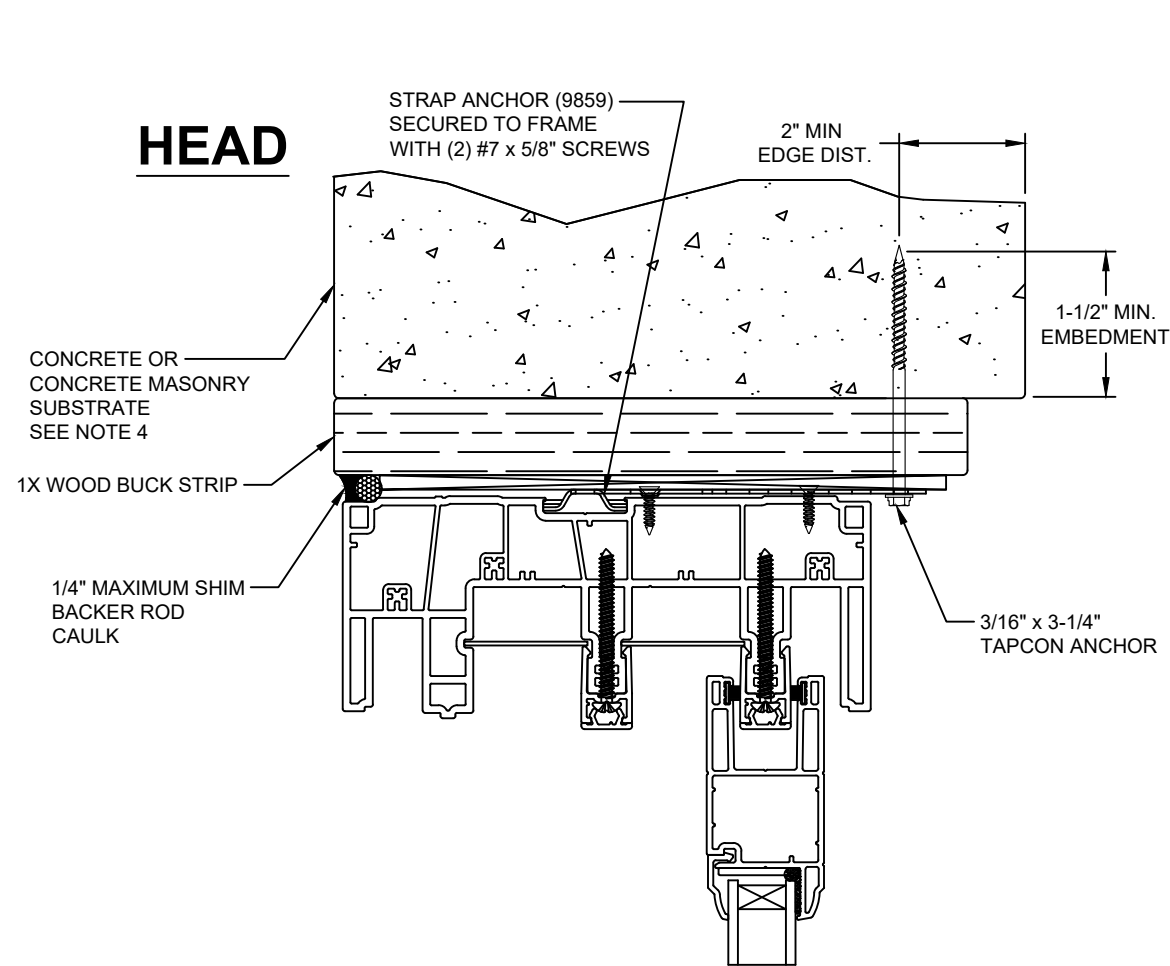
Drawing No.: 27675.01-1001

Project No.: 27675.01-107-16

Drawn By: MDS Rev: 1 Date: 8/17/26

Scale: NTS

Sheet 11 of 16



NOTE:  
IF SILL INSTALLED TO WOOD, SEE SHEET 9  
IF SILL INSTALLED TO STEEL STUD, SEE SHEET 10

Note:  
Waterproofing and interior finishes by others. Not shown for clarity.

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Michael D. Stremmel, PE  
FL PE 65868  
FL REG 37122  
1410 Eden Road  
York, PA 17402  
717-916-6300

2026.09.09 08:27:00 -04'00'

*Michael D. Stremmel*

**5400/5400S/7700/9900 SGD**

**Non-Impact**

**Strap Install to Concrete or CMU**

**Wincore Windows & Doors**

250 Staunton Turnpike  
Parkersburg, WV 26104

Drawing No.: 27675.01-1001

Project No.: 27675.01-107-16

Drawn By: MDS Rev: 1 Date: 8/17/26

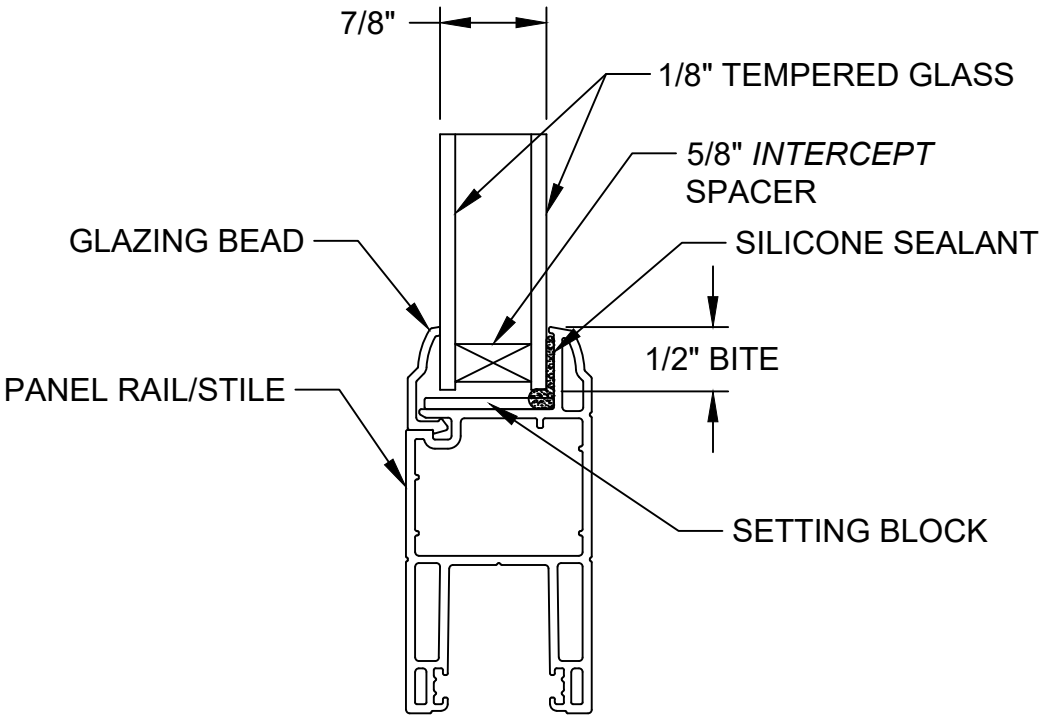
Scale: NTS

Sheet 12 of 16

144" X 82" DOOR  
48-3/4" X 77-1/2" PANEL  
42-1/8" X 71" DLO

EXTERIOR

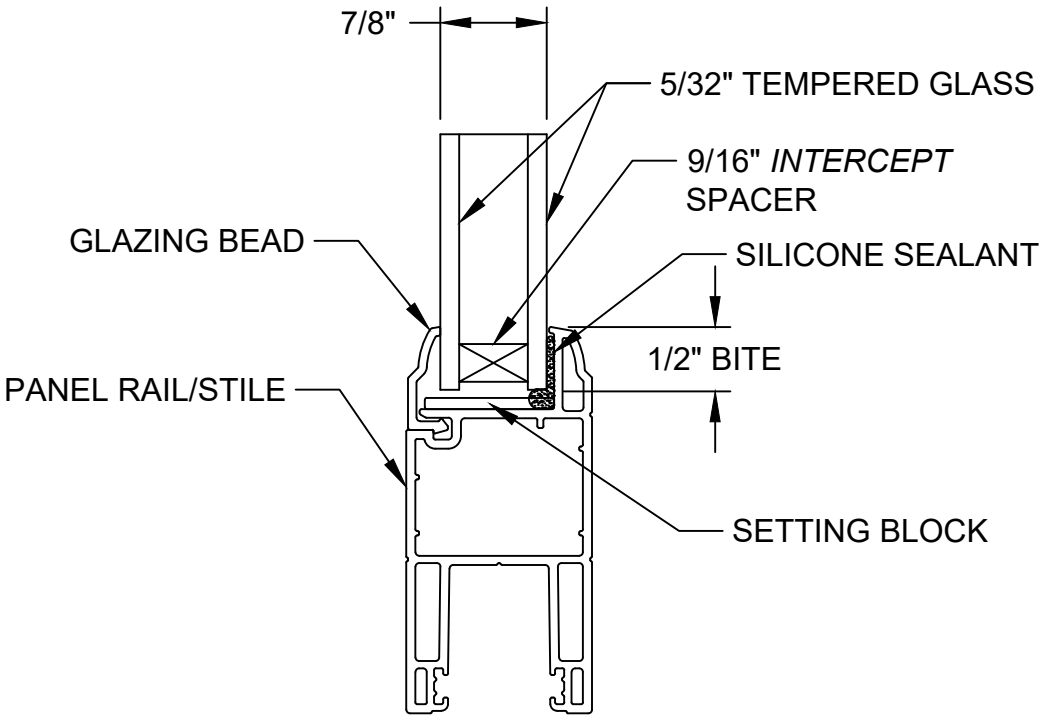
INTERIOR



144" X 96" DOOR  
48-3/4" X 91-1/4" PANEL  
42-1/8" X 84-5/8" DLO

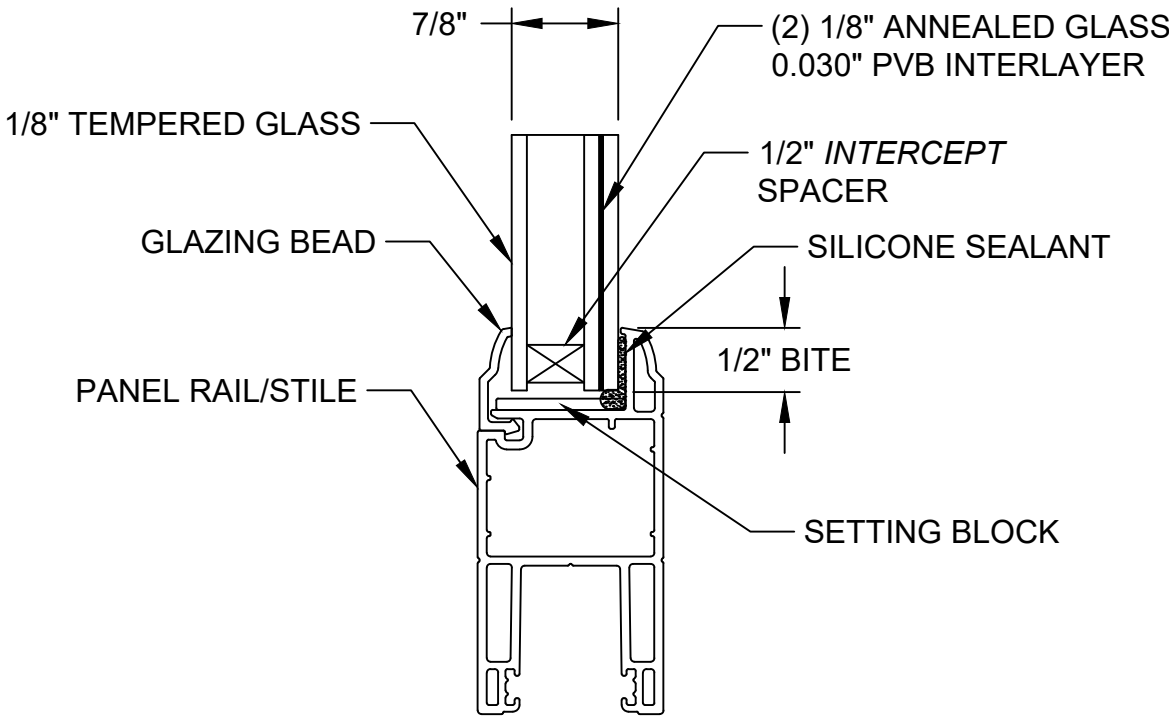
EXTERIOR

INTERIOR



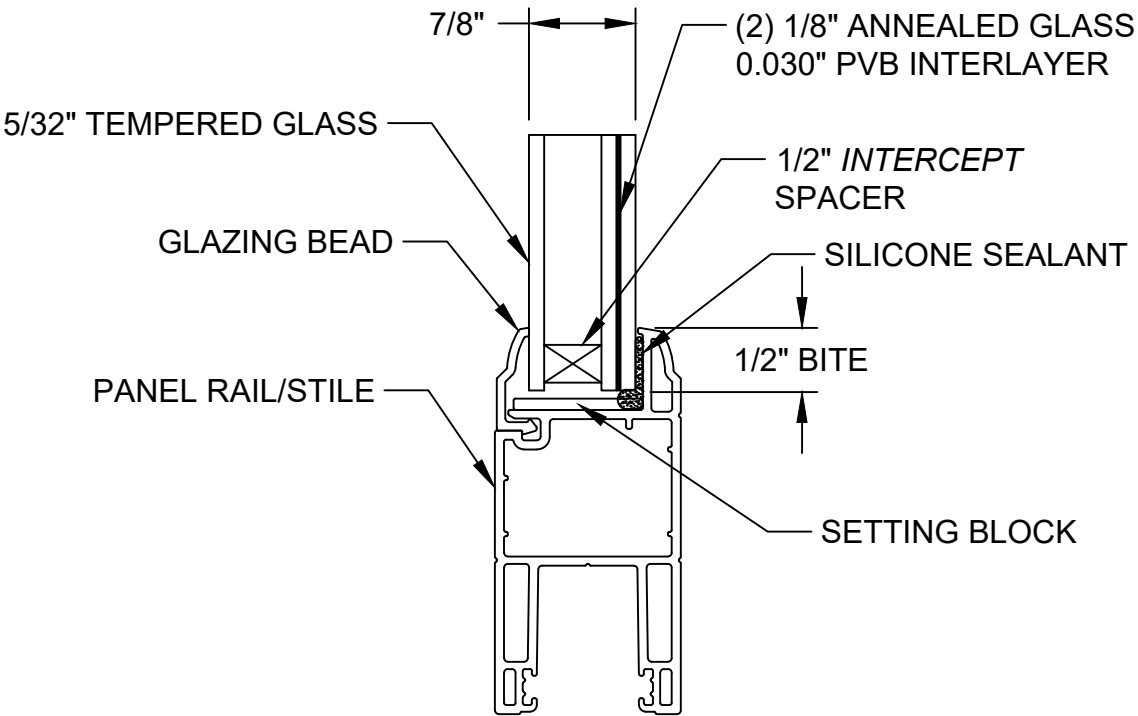
EXTERIOR

INTERIOR



EXTERIOR

INTERIOR



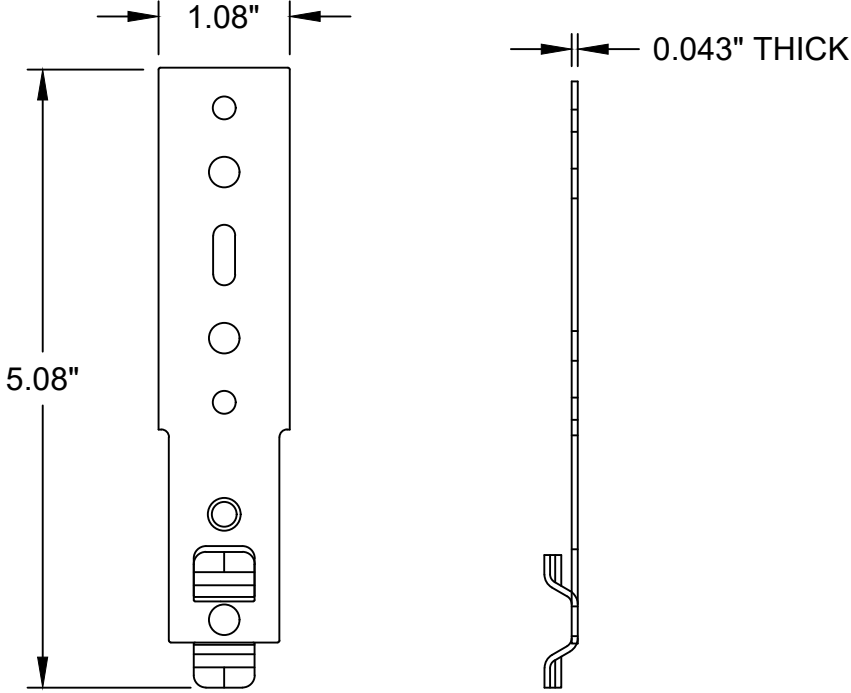
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|                                                                                                        |                |
|--------------------------------------------------------------------------------------------------------|----------------|
| 5400/5400S/7700/9900 SGD<br>Non-Impact<br>Glazing Details                                              |                |
| Wincore Windows & Doors<br>250 Staunton Turnpike<br>Parkersburg, WV 26104                              |                |
| Drawing No.: 27675.01-1001<br>Project No.: 27675.01-107-16<br>Drawn By: MDS    Rev: 1    Date: 8/17/26 |                |
| Scale: NTS                                                                                             | Sheet 13 of 16 |



STRAP ANCHOR  
PART NO. 9859  
18 GAUGE STEEL

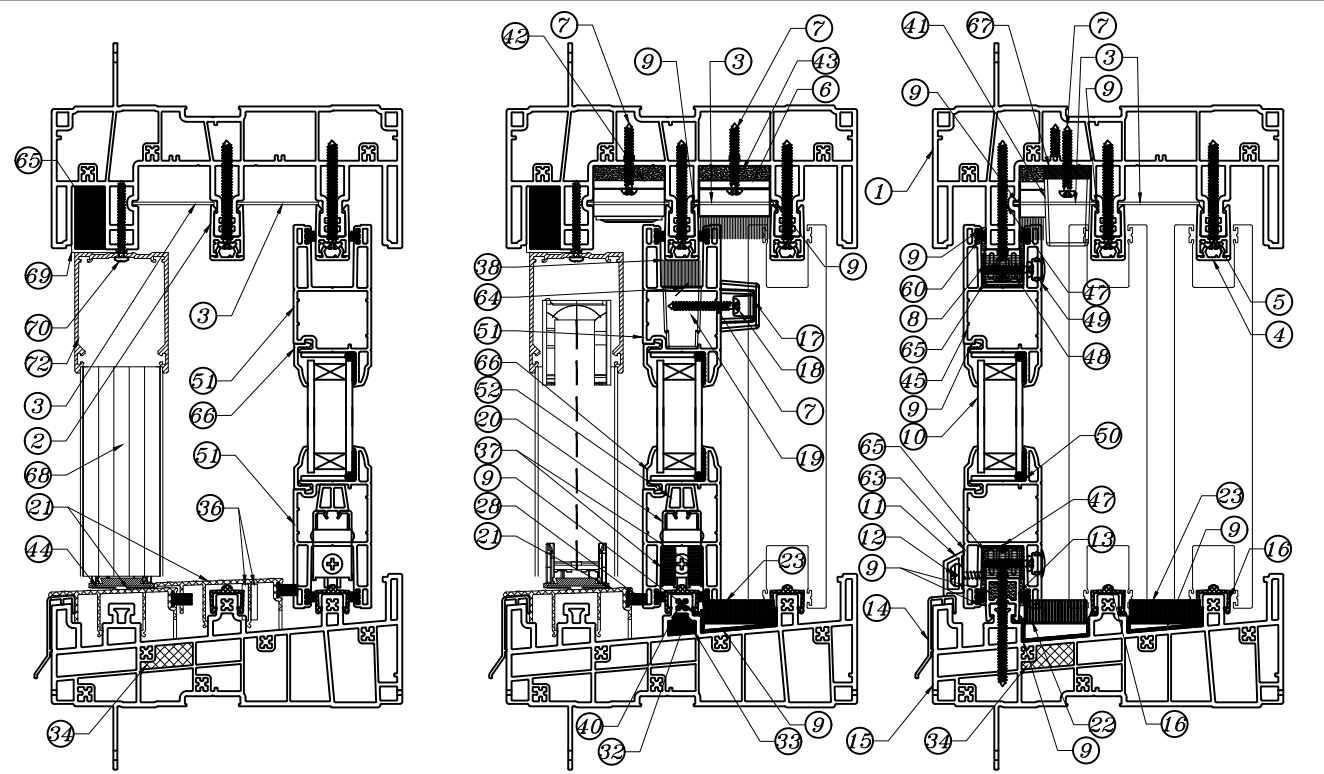
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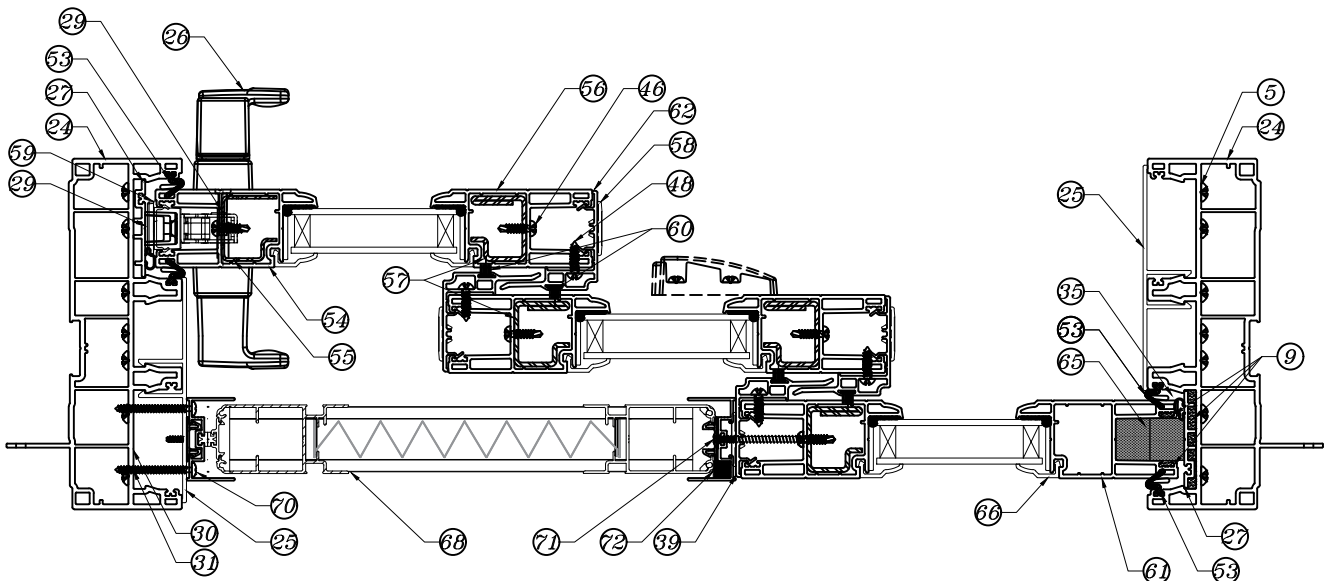
|                                                                                                        |                |
|--------------------------------------------------------------------------------------------------------|----------------|
| 5400/5400S/7700/9900 SGD<br>Non-Impact<br>Accessories                                                  |                |
| Wincore Windows & Doors<br>250 Staunton Turnpike<br>Parkersburg, WV 26104                              |                |
| Drawing No.: 27675.01-1001<br>Project No.: 27675.01-107-16<br>Drawn By: MDS    Rev: 1    Date: 8/17/26 |                |
| Scale: NTS                                                                                             | Sheet 14 of 16 |



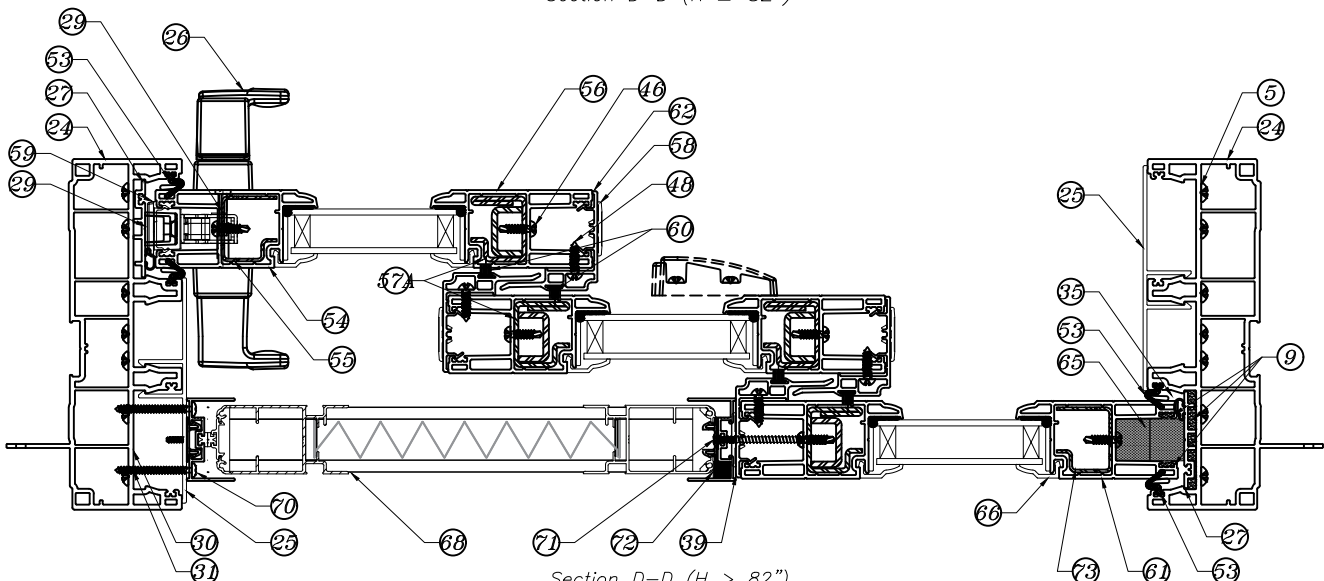
Section A-A

Section B-B

Section C-C



Section D-D (H ≤ 82")

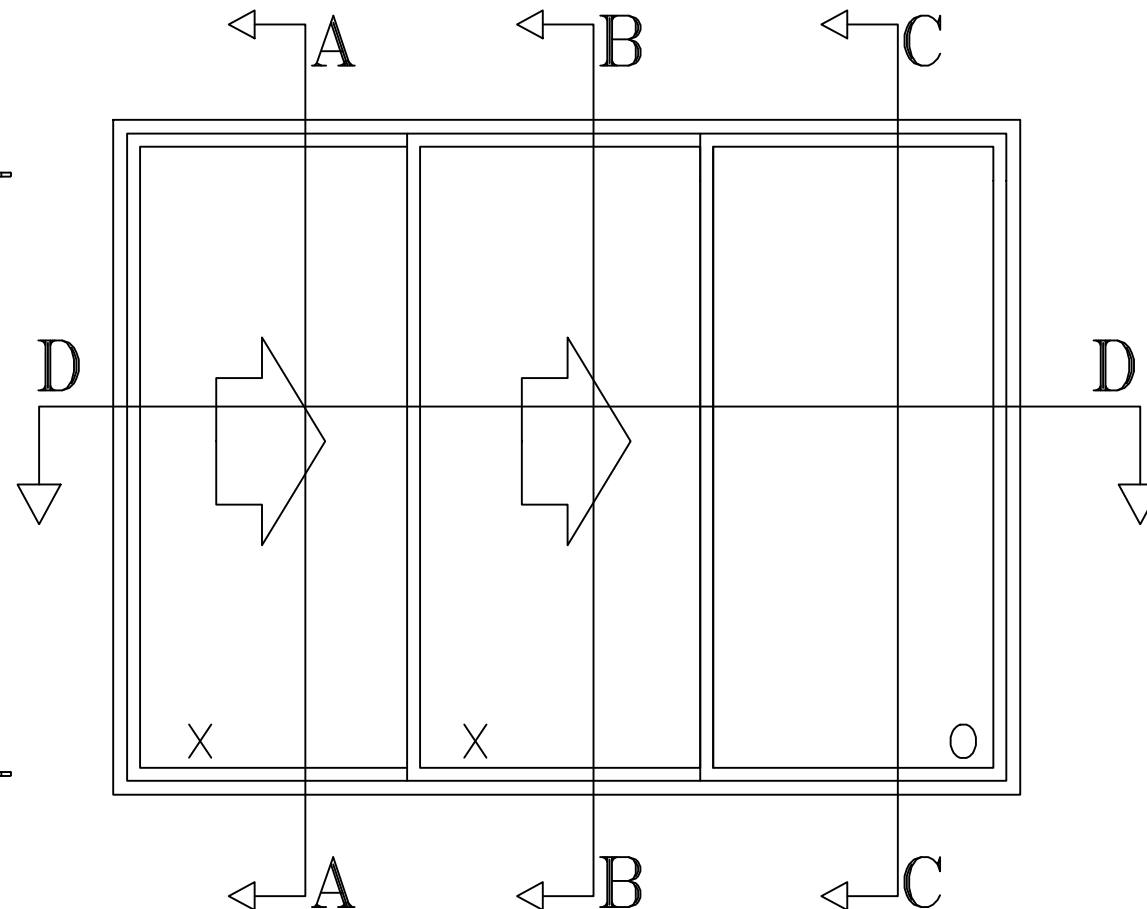


Section D-D (H > 82")

| Item | PART No.                                       | Item Description                                 | Source                                              |
|------|------------------------------------------------|--------------------------------------------------|-----------------------------------------------------|
| 1    | 8352, 8302, 8312, 8322, 8332, 8362, 8372, 8382 | Head track profile                               | P.H. Tech                                           |
| 2    | 8321                                           | Head track                                       | P.H. Tech                                           |
| 3    | 8323                                           | Head Cover                                       | P.H. Tech                                           |
| 4    | 8331                                           | Head Cover Rail                                  | P.H. Tech                                           |
| 5    | 8942.VIS10                                     | No 10 x 2", Pan head, Phillips, SS Screw         | P.H. Tech                                           |
| 6    | 703                                            | Head Weatherseal                                 | P.H. Tech                                           |
| 7    | 8941                                           | No. 8-18 x 1 1/4", Pan head, Quadrex screw       | P.H. Tech                                           |
| 8    | 7003                                           | Fixed sash anchor block                          | P.H. Tech                                           |
| 9    |                                                | Sealant                                          | Various                                             |
| 10   |                                                | Glass                                            | Various                                             |
| 11   | 6352                                           | Drip Cap                                         | P.H. Tech                                           |
| 12   | 8813.VIS10                                     | No. 10-12 x 5/8", special mushroom head, Quadrex | P.H. Tech                                           |
| 13   | 8301                                           | Fixed Rail Support                               | P.H. Tech                                           |
| 14   | 9730                                           | Sill cladding                                    | P.H. Tech                                           |
| 15   | 8350, 8300, 8310, 8320, 8330, 8360, 8370, 8380 | Sill track profile                               | P.H. Tech                                           |
| 16   | 9708                                           | Sliding rail                                     | P.H. Tech                                           |
| 17   | 8389.58.CAPEV                                  | Cap (bumper of the central mobile sash)          | P.H. Tech                                           |
| 18   | 8389.04.ARREV                                  | Bumper (central mobile sash)                     | P.H. Tech                                           |
| 19   | 8397                                           | Mobile welded sash anchor block                  | P.H. Tech                                           |
| 20   | 9732                                           | Tandem Wheel                                     | P.H. Tech (Truth)                                   |
| 21   | 9718                                           | Sill protector                                   | P.H. Tech                                           |
| 22   | 8371                                           | Sill weatherseal block (33mm)                    | P.H. Tech                                           |
| 23   | 8381                                           | Sill Weatherseal block (37mm)                    | P.H. Tech                                           |
| 24   | 8354, 8304, 8314, 8324, 8334, 8364, 8374, 8384 | Jamb track profile                               | P.H. Tech                                           |
| 25   | 8313                                           | Jamb cover                                       | P.H. Tech                                           |
| 26   | 9748                                           | Handle Kit                                       | P.H. Tech (Roto Fasco)                              |
| 27   | 8303                                           | Bulb weatherstrip adaptor                        | P.H. Tech                                           |
| 28   | 9581, 9575                                     | Weatherstrip                                     | Ultrafab #1-G8-42027045-GY<br>Schlegel #HF-7532-270 |
| 29   | 9250                                           | Mortise Lock / Keeper kit                        | P.H. Tech (Roto Fasco)                              |
| 30   | 8378                                           | Frame Corner Gasket (Sill)                       | P.H. Tech                                           |
| 31   | 8379                                           | Frame Corner Gasket (Head)                       | P.H. Tech                                           |
| 32   | 8781                                           | Rail foam plug                                   | P.H. Tech                                           |
| 33   | 8782                                           | Anti bug foam (rail)                             | P.H. Tech                                           |
| 34   | 8783                                           | Anti bug foam (sill)                             | P.H. Tech                                           |
| 35   | 8784                                           | Fixed sash foam bloc                             | P.H. Tech                                           |
| 36   | 8387                                           | Sill protector foam gasket (mobile)              | P.H. Tech                                           |

| Item | PART No.                                 | Item Description                                       | Source                                   |
|------|------------------------------------------|--------------------------------------------------------|------------------------------------------|
| 37   | 8786                                     | Bottom weatherstrip (center sash)                      | Schlegel #DPAB 0.827" x0.500" x1.125"    |
| 38   | 8787                                     | Top weatherstrip (center sash)                         | Schlegel #DPAB 0.827" x0.625" x1.000"    |
| 39   | 8377                                     | Sill protector foam gasket                             | P.H. Tech                                |
| 40   | 8788                                     | Rail foam plug                                         | P.H. Tech                                |
| 41   | 8940                                     | Bumper                                                 | P.H. Tech                                |
| 42   | 8703                                     | Head block                                             | P.H. Tech                                |
| 43   | 8373                                     | Spacer for blocks 703/8703                             | P.H. Tech                                |
| 44   |                                          |                                                        |                                          |
| 45   | 7508.F                                   | Fixed horizontal rail                                  | P.H. Tech                                |
| 46   | 9867.VIS08                               | No. 8-10 x 5/8", pan head, quadrex self-drilling screw | P.H. Tech                                |
| 47   | 9619.VIS08                               | No. 8-15 x 2 3/4", flat head, Quadrex, Wood screw      | P.H. Tech                                |
| 48   | 9796.VIS08                               | No. 8-10 x 5/8", pan head, quadrex screw               | P.H. Tech                                |
| 49   | 9667                                     | Screw Cap                                              | P.H. Tech                                |
| 50   | 8933                                     | Setting block (glass)                                  | P.H. Tech                                |
| 51   | 7508.M                                   | Mobile horizontal rail                                 | P.H. Tech                                |
| 52   | 7541                                     | Cale pour roue tandem                                  | P.H. Tech                                |
| 53   | 9584                                     | Weatherstrip                                           | Amesbury/Truth Foamfile #32343           |
| 54   | 7587-M                                   | Mobile side stile                                      | P.H. Tech                                |
| 55   | 9598-M                                   | Mobile side stile steel reinforcement                  | P.H. Tech                                |
| 56   | 7506                                     | Meeting stile                                          | P.H. Tech                                |
| 57   | 9599                                     | Meeting stile steel reinforcement                      | P.H. Tech                                |
| 57A  | 9528                                     | Meeting stile steel reinforcement; H > 82"             | P.H. Tech                                |
| 58   | 8842                                     | Sliding cap                                            | P.H. Tech                                |
| 59   | 7523                                     | Groove cover                                           | P.H. Tech                                |
| 60   | 9550                                     | Weatherstrip                                           | Schlegel #HF-7522-270<br>Nap #RPHF027023 |
| 61   | 7547-F                                   | Fixed side stile                                       | P.H. Tech                                |
| 62   | 7026                                     | Interlock                                              | P.H. Tech                                |
| 63   | 8395-L/R                                 | Drip Cap Cover (Left/Right)                            | P.H. Tech                                |
| 64   |                                          |                                                        |                                          |
| 65   | 9853                                     | Foam plug                                              | P.H. Tech                                |
| 66   | 5770, 5771, 5772, 5775, 5792, 5793, 5796 | Glazing bead                                           | P.H. Tech                                |
| 67   | 8789                                     | Spacer for bumper                                      | P.H. Tech                                |
| 68   | 8335                                     | Retractable screen (AIRE Slim or AIRE Grand)           | Interlock USA                            |
| 69   | 1489                                     | Head moulding                                          | P.H. Tech                                |
| 70   |                                          | No 6 x 1-1/2"Pan Quadrex                               | Interlock USA                            |
| 71   | 9785.VIS08                               | No. 8-15 x 2", truss head, Quadrex, Wood screw         | P.H. Tech                                |
| 72   | 8989                                     | Foam plug                                              | P.H. Tech                                |

= Option



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**5400/5400S/7700/9900 SGD**  
**Non-Impact**  
**Sections and BOM**

**Wincore Windows & Doors**  
250 Staunton Turnpike  
Parkersburg, WV 26104

Drawing No.: 27675.01-1001  
Project No.: 27675.01-107-16  
Drawn By: MDS Rev: 1 Date: 8/17/26

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Sheet 15 of 16